



## Intelligent Decision-Support Systems for Cross-Functional Workflow Optimization in Data-Driven Organizations

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### Abstract

This study investigated the quantitative relationships between Intelligent Decision-Support System (IDSS) capabilities and cross-functional workflow performance within a data-driven organizational context, with particular emphasis on the mediating role of cross-functional coordination and the moderating influence of data quality, workflow complexity, and organizational scale. Using a cross-sectional explanatory design, survey data from 238 respondents were integrated with 412 workflow-level cases extracted from organizational records. IDSS capabilities were operationalized through four dimensions: data integration capability, analytics intensity, automation degree, and feedback control strength. Workflow performance was measured objectively using cycle time, process variance proxies, bottleneck frequency, and rework rates. Descriptive results indicated relatively high levels of data integration capability ( $M = 4.18$ ,  $SD = 0.62$ ) and analytics intensity ( $M = 4.05$ ,  $SD = 0.68$ ), while automation degree showed lower maturity and higher dispersion ( $M = 3.62$ ,  $SD = 0.81$ ). Average workflow cycle time was 6.42 days ( $SD = 2.15$ ), with a mean rework rate of 8.9% ( $SD = 4.2$ ), highlighting substantial operational variability across cases. Regression analyses showed that IDSS capabilities explained a significant proportion of workflow performance variance beyond control variables, increasing explained variance in cycle time from  $R^2 = 0.19$  to  $R^2 = 0.34$  and in rework rate from  $R^2 = 0.14$  to  $R^2 = 0.27$ . Data integration capability ( $\beta = -0.22$ ,  $p < .001$ ) and analytics intensity ( $\beta = -0.19$ ,  $p < .001$ ) demonstrated the strongest direct associations with reduced cycle time. Mediation analysis confirmed that cross-functional coordination partially mediated the relationship between IDSS capabilities and workflow performance, with significant indirect effects for both cycle time ( $\beta = -0.16$ ,  $p < .001$ ) and rework rate ( $\beta = -0.14$ ,  $p < .001$ ). Moderation results indicated that data quality (interaction  $\beta = -0.11$ ,  $p = .006$ ) and workflow complexity (interaction  $\beta = -0.09$ ,  $p = .021$ ) strengthened the IDSS-performance relationship, while organizational scale did not exhibit a significant moderating effect. Overall, the findings demonstrated that IDSS capabilities contributed to workflow optimization primarily through enhanced coordination and under conditions of high data quality and greater workflow complexity.

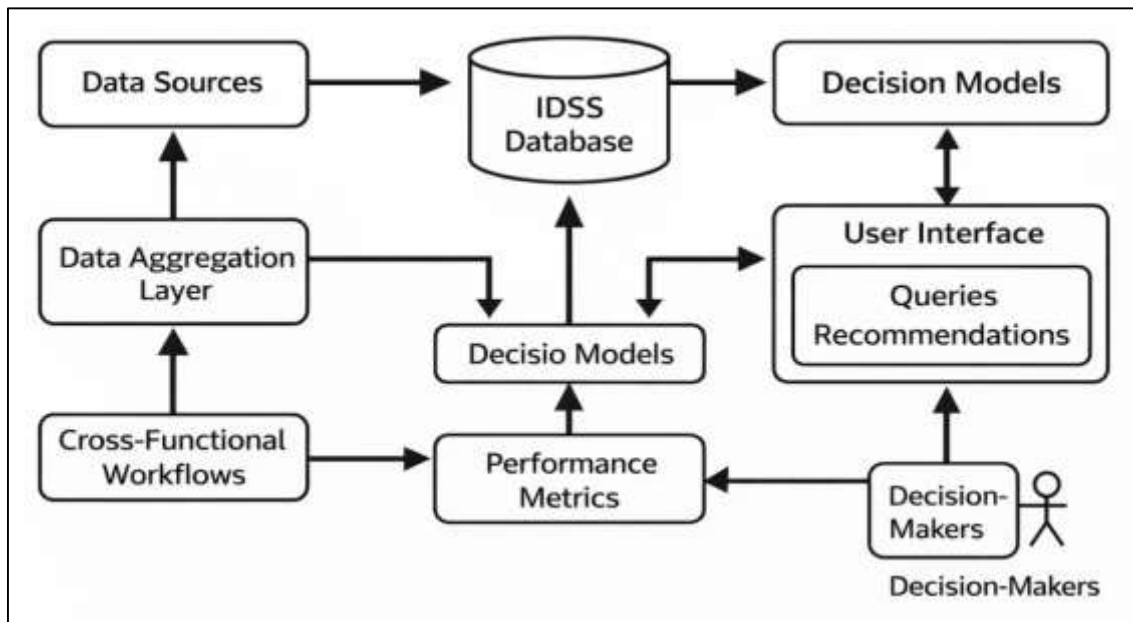
### Keywords

Intelligent Decision-Support Systems; Workflow Optimization; Cross-Functional Coordination; Data Quality; Analytics Capability;

## INTRODUCTION

Intelligent Decision-Support Systems (IDSS) represent an advanced class of information systems designed to enhance organizational decision-making through systematic data processing, analytical modeling, and computational intelligence. At their core, decision-support systems are structured environments that assist managers and operational stakeholders in analyzing complex problems by integrating data, models, and user-friendly interfaces (Bertoni et al., 2019). The evolution from traditional decision-support systems to intelligent variants reflects the growing need for adaptive, automated, and scalable decision mechanisms capable of handling large volumes of structured and unstructured data. Intelligence in this context refers to the system's capacity to simulate aspects of human reasoning through algorithmic logic, statistical inference, optimization routines, and learning mechanisms.

Figure 1: Intelligent Decision Support Framework



These systems operate by transforming raw organizational data into actionable insights that support planning, coordination, and control functions across business units. In quantitative research settings, IDSS are often conceptualized as formalized computational frameworks that apply mathematical models, statistical techniques, and rule-based logic to optimize decision outcomes (Gopalakrishnan et al., 2019). The analytical backbone of such systems includes data aggregation layers, decision models, performance metrics, and feedback mechanisms that enable iterative refinement of decisions. By embedding analytical rigor into operational workflows, IDSS reduce cognitive burden on human decision-makers while improving consistency, accuracy, and timeliness. These systems are particularly relevant in data-driven organizations where decision complexity is amplified by interdependencies among processes, resource constraints, and performance trade-offs. As organizations increasingly rely on measurable outcomes, key performance indicators, and quantitative benchmarks, intelligent decision-support systems serve as essential infrastructures that align analytical capabilities with organizational objectives. Their role extends beyond isolated decision tasks to continuous decision orchestration across functional boundaries, making them foundational components of modern organizational analytics architectures (Aquino Shluzas et al., 2014).

Cross-functional workflows refer to sequences of interrelated tasks and activities that span multiple organizational functions such as finance, operations, marketing, human resources, and information technology. From a quantitative perspective, these workflows can be modeled as interconnected systems characterized by process flows, dependencies, constraints, and performance variables. Each functional unit contributes distinct data inputs, operational rules, and decision parameters, resulting in complex interaction effects that influence overall organizational efficiency (Pérez-Salazar et al., 2019). Workflow optimization within such environments requires an integrated analytical approach capable

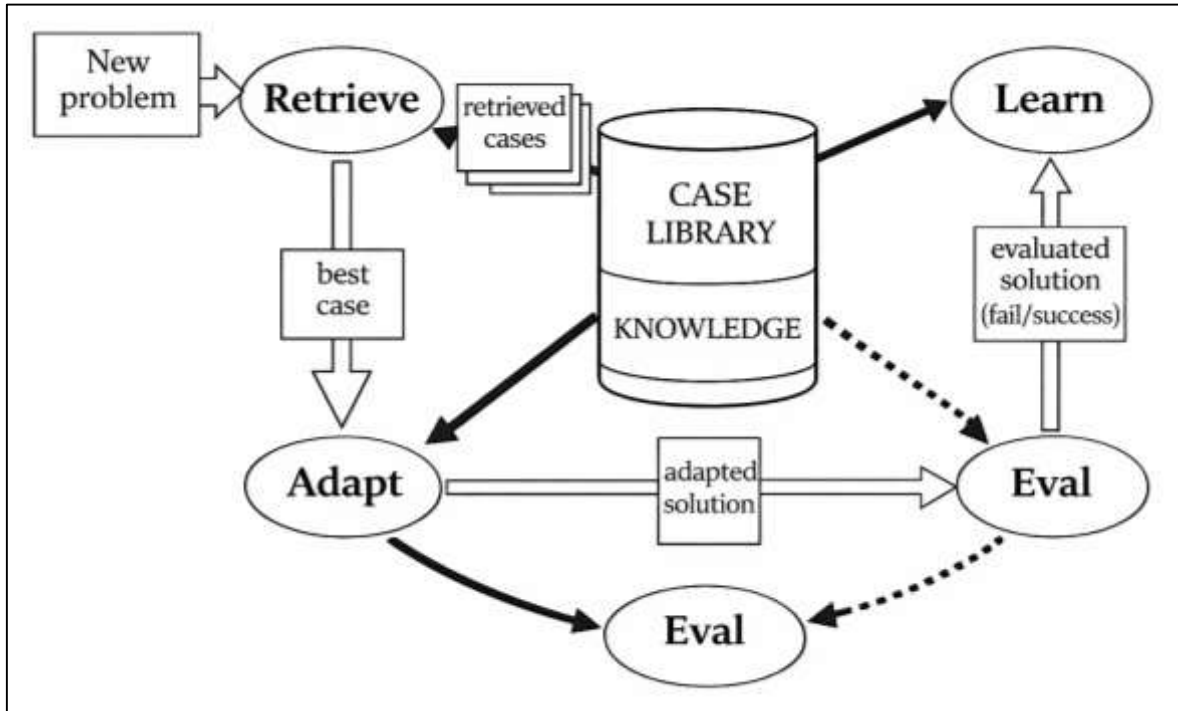
of capturing both local process efficiencies and global system performance. Traditional functional silos often rely on isolated decision metrics that optimize departmental outcomes without accounting for cross-functional impacts, leading to inefficiencies such as bottlenecks, resource misallocation, and coordination delays. Cross-functional workflows, when examined quantitatively, resemble networked systems in which changes in one node propagate through multiple pathways, affecting cost structures, cycle times, and service quality (Xu, 2019). The optimization of these workflows therefore necessitates decision-support mechanisms that can process multidimensional data, evaluate trade-offs, and synchronize decisions across functional domains. Intelligent decision-support systems enable such synchronization by providing a unified analytical framework that integrates data from disparate sources and applies consistent decision logic. Quantitative modeling of cross-functional workflows often involves techniques such as linear optimization, simulation, stochastic modeling, and performance measurement systems. These techniques allow organizations to evaluate alternative workflow configurations and identify optimal process alignments. By treating cross-functional workflows as measurable and analyzable systems, organizations can transition from intuition-based coordination to evidence-based operational control (Wang et al., 2016). This analytical framing positions workflow optimization as a central organizational challenge that can be systematically addressed through intelligent decision-support infrastructures.

Data-driven organizations are characterized by their systematic reliance on empirical data, quantitative analysis, and performance metrics to guide strategic and operational decisions. In such organizations, decision rationality is grounded in measurable evidence rather than subjective judgment or informal experience. Data-driven decision-making requires robust mechanisms for data collection, validation, integration, and analysis across organizational functions (Paciarotti et al., 2014). The increasing digitization of business processes has significantly expanded the volume, velocity, and variety of data available for decision-making, intensifying the need for structured analytical systems. Intelligent decision-support systems serve as the operational core of data-driven organizations by translating complex datasets into interpretable decision outputs. These systems formalize decision logic through mathematical models, algorithms, and rule-based frameworks that ensure consistency and repeatability. Quantitative decision rationality emphasizes the use of objective criteria, optimization functions, and statistical evaluation to assess alternatives and select optimal courses of action (Çakır, 2018). Within data-driven organizations, decision-support systems are not auxiliary tools but embedded components of daily workflows, influencing scheduling, resource allocation, pricing, and performance monitoring. The integration of decision-support systems into organizational processes enhances transparency by making decision criteria explicit and measurable. This transparency facilitates accountability and enables continuous performance evaluation. As organizations operate in increasingly competitive and interconnected environments, the ability to process and act upon data efficiently becomes a critical determinant of operational effectiveness (Liu et al., 2020). Intelligent decision-support systems provide the computational infrastructure necessary to sustain data-driven rationality at scale. Their role in enabling systematic, evidence-based decision-making underscores their significance in contemporary organizational contexts where performance outcomes are closely tied to analytical capability.

Quantitative modeling forms the analytical foundation of intelligent decision-support systems designed for workflow optimization. These models translate organizational processes into mathematical representations that capture relationships among inputs, outputs, constraints, and objectives (Huang, 2020). In cross-functional workflows, modeling complexity arises from the interaction of multiple decision variables, resource limitations, and performance criteria. Optimization techniques are applied to identify configurations that maximize efficiency, minimize costs, or balance competing objectives across functional domains. Decision-support systems operationalize these techniques by embedding optimization algorithms within user-accessible platforms that support scenario analysis and sensitivity testing. Quantitative models may incorporate deterministic or probabilistic elements depending on the degree of uncertainty associated with workflow variables. Simulation models are often used to evaluate dynamic process behavior over time, allowing organizations to assess the impact of alternative decision rules under varying conditions (Asmussen & Møller, 2020). Optimization models provide prescriptive insights by recommending specific actions

based on defined objective functions. Intelligent decision-support systems enhance the practical applicability of these models by automating data inputs and updating model parameters in real time.

Figure 2: Intelligent Data-Driven Decision Framework



This automation reduces the latency between data observation and decision execution. By systematically applying quantitative optimization methods, organizations can achieve coordinated decision-making across functions that would be difficult to manage manually. Workflow optimization through decision-support systems enables organizations to align operational activities with strategic performance targets. The quantitative nature of these systems ensures that decisions are evaluated against measurable criteria, reinforcing analytical discipline across organizational processes. As workflows become more interconnected and data-intensive, the role of quantitative modeling within intelligent decision-support systems becomes increasingly central to organizational performance management.

The effectiveness of intelligent decision-support systems in workflow optimization depends on their ability to integrate seamlessly across organizational functions. Cross-functional integration requires the alignment of data standards, decision metrics, and analytical models to ensure coherent system behavior. Each organizational function generates unique data streams that reflect its operational priorities and constraints. Integrating these streams into a unified decision-support framework enables holistic analysis of workflow performance (Curuksu, 2018). Intelligent decision-support systems facilitate this integration by providing centralized data repositories and standardized analytical processes. From a quantitative perspective, integration enhances the accuracy of decision models by incorporating diverse information sources that capture the full complexity of organizational operations. Integrated systems support coordinated decision-making by enabling shared visibility into performance metrics and process dependencies. This shared visibility reduces informational asymmetries that often hinder cross-functional collaboration. Decision-support systems also support hierarchical integration by aligning operational decisions with tactical and strategic objectives (Power et al., 2019). Quantitative dashboards and performance indicators provide real-time feedback on workflow outcomes, allowing managers to monitor system behavior and adjust decision parameters as needed. Integration across functions enhances the scalability of decision-support systems, enabling organizations to manage increased operational complexity without proportional increases in managerial oversight. By embedding intelligent decision-support systems into cross-functional

workflows, organizations can achieve consistent decision logic across diverse operational contexts (Carillo, 2017). This consistency supports organizational coherence and improves the reliability of performance outcomes. The integration of decision-support systems across functions thus represents a critical enabler of workflow optimization in data-driven organizational environments.

Performance measurement is a central component of intelligent decision-support systems for workflow optimization. Quantitative decision-making relies on clearly defined metrics that capture efficiency, effectiveness, quality, and resource utilization. In cross-functional workflows, performance metrics must reflect both functional and system-level outcomes to ensure balanced evaluation. Intelligent decision-support systems operationalize performance measurement by continuously collecting data and computing indicators that inform decision processes {{Rejikumar, 2020 #16;Mahfuj Ahmed, 2021 #258;Md, 2021 #262}}. Analytical control mechanisms embedded within these systems enable organizations to monitor deviations from desired performance levels and initiate corrective actions. Quantitative metrics provide the basis for evaluating alternative workflow configurations and assessing the impact of decision interventions. By linking performance indicators to decision rules, decision-support systems create feedback loops that support adaptive control. These feedback loops enhance organizational responsiveness by allowing decisions to be refined based on observed outcomes. Analytical control within decision-support systems supports consistency by ensuring that decisions are evaluated against standardized criteria {{Carillo, 2019 #17;Aditya, 2022 #267;Anick, 2022 #251}}. This standardization facilitates benchmarking and comparative analysis across functions and time periods. Performance measurement also supports accountability by making decision outcomes transparent and traceable. Intelligent decision-support systems enhance analytical control by integrating measurement processes directly into workflow execution. This integration ensures that performance evaluation is continuous rather than episodic. The quantitative rigor provided by measurement and control mechanisms strengthens the reliability of decision-support systems as tools for workflow optimization. By embedding analytical control into organizational processes, intelligent decision-support systems enable systematic performance management across cross-functional workflows {{Massis, 2016 #18;Hisham, 2022 #280;Md Abubakar Siddique, 2022 #245}}.

The application of intelligent decision-support systems for cross-functional workflow optimization holds significant international relevance due to the global nature of modern organizations. Multinational enterprises operate across diverse regulatory, cultural, and economic environments, increasing the complexity of decision-making processes. Intelligent decision-support systems provide standardized analytical frameworks that support consistent decision logic across geographic boundaries (Bayamlioglu & Leenes, 2018). Quantitative models embedded within these systems enable organizations to compare performance across regions while accounting for contextual variations. Workflow optimization in global organizations requires coordination among geographically dispersed functions, making integrated decision-support systems essential for maintaining operational coherence. Data-driven organizations operating at an international scale rely on decision-support systems to manage complexity and ensure alignment with organizational objectives. The scalability of intelligent decision-support systems allows them to accommodate growth in organizational size, process complexity, and data volume (B. Wang et al., 2019). Quantitative architectures enable these systems to be replicated and adapted across organizational units without compromising analytical consistency. International operations benefit from decision-support systems that provide real-time visibility into cross-functional workflows, enabling centralized oversight and decentralized execution. By supporting standardized performance measurement and decision criteria, intelligent decision-support systems facilitate comparability and control across global operations. Their quantitative foundations ensure that decisions are grounded in measurable evidence, supporting organizational reliability in diverse operational contexts (Berntsson Svensson & Taghavianfar, 2020). The international significance of these systems lies in their ability to harmonize decision-making across functional and geographic boundaries while maintaining analytical rigor. Intelligent decision-support systems thus serve as scalable infrastructures that support workflow optimization in data-driven organizations operating within complex global environments (Jansen et al., 2020).

This quantitative paper aims to examine how Intelligent Decision-Support Systems contribute to cross-functional workflow optimization within data-driven organizations by translating integrated data into

measurable coordination and performance outcomes. The primary objective is to operationalize Intelligent Decision-Support Systems as quantifiable organizational mechanisms by identifying core system components—data integration capability, analytical modeling intensity, decision automation level, and feedback control strength—and determining how these components relate to workflow efficiency across functional boundaries. A second objective is to measure cross-functional workflow optimization through observable performance indicators such as cycle time reduction, bottleneck frequency, resource utilization balance, process variance, rework rates, and service-level adherence, treating optimization as a multidimensional construct rather than a single outcome. A third objective is to evaluate the extent to which data quality and data accessibility shape the effectiveness of decision-support outputs, recognizing that measurement reliability depends on consistent, timely, and standardized data streams across functions. A fourth objective is to assess coordination strength among functions as a measurable mediating factor, expressed through synchronization accuracy, handoff delay, interdepartmental dependency resolution time, and shared metric alignment, in order to explain how decision-support outputs convert into workflow improvements. A fifth objective is to test whether organizational scale and workflow complexity function as measurable moderating conditions by examining whether system effects vary across units with different transaction volumes, process heterogeneity, and interdependency density. A sixth objective is to compare workflow outcomes across functional domains—such as procurement, inventory planning, customer service, finance, and operations—by quantifying whether decision-support influence is uniform or concentrated in specific workflow segments. A final objective is to build an empirical model that estimates the magnitude and direction of relationships among system intelligence dimensions, coordination variables, and workflow performance measures, thereby enabling statistical evaluation of the contribution of Intelligent Decision-Support Systems to organizational workflow optimization under data-driven operating conditions.

#### **LITERATURE REVIEW**

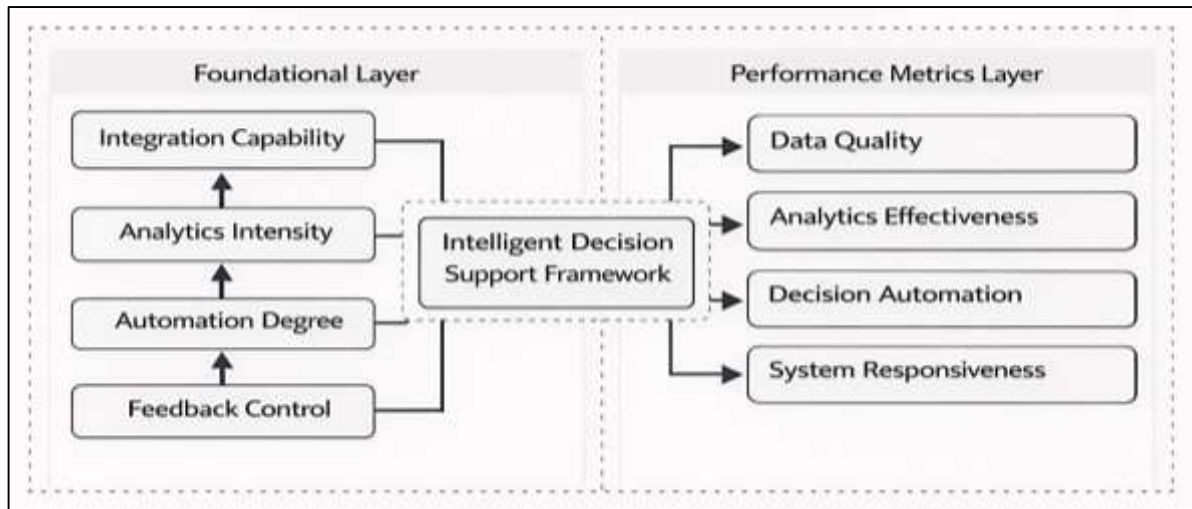
The Literature Review section builds the quantitative foundation for examining how Intelligent Decision-Support Systems (IDSS) influence cross-functional workflow optimization in data-driven organizations. This section synthesizes prior empirical and analytical work to define the study constructs in measurable terms, identify how researchers have operationalized IDSS capabilities and workflow outcomes, and clarify the statistical relationships commonly tested across organizational functions (Constantiou et al., 2019). The review is structured to move from concept definitions to measurement logic, then to tested causal pathways, and finally to model specification choices that support hypothesis development. Because workflow optimization is inherently cross-functional, the literature review emphasizes integrative evidence across operations, supply chain, information systems, analytics, and process management research streams, focusing on variables that can be quantified such as decision latency, cycle time, process variance, bottleneck frequency, resource utilization, coordination quality, and service-level adherence. In addition, this section examines how IDSS features—such as data integration, predictive and prescriptive analytics, automation intensity, and feedback control—have been captured using survey scales, system logs, performance dashboards, and process mining indicators (Miragliotta et al., 2018). Special attention is given to mediating mechanisms (e.g., coordination strength, decision quality, process standardization) and moderating conditions (e.g., organizational size, workflow complexity, data quality) that explain when and why IDSS yields stronger optimization effects. The section concludes by mapping the empirical gaps in measurement consistency and model specification that justify the study's proposed framework, enabling a coherent transition from literature synthesis to hypotheses and the quantitative research model (Wang et al., 2020).

#### **Measurement Frameworks for Intelligent Decision-Support System Capabilities**

Data integration capability is consistently identified in the literature as a foundational dimension of intelligent decision-support system effectiveness, particularly in data-driven organizational environments. Measurement frameworks conceptualize data integration as the system's ability to collect, harmonize, and consolidate data from heterogeneous internal and external sources into a unified analytical structure. Prior research operationalizes this capability using indicators such as data source diversity, interoperability across functional databases, consistency of data definitions, and

timeliness of data synchronization (Phillips-Wren et al., 2019). Studies examining enterprise analytics systems emphasize that integrated data architectures reduce informational fragmentation and enable decision-support systems to generate system-wide insights rather than function-specific outputs.

Figure 3: Intelligent Decision Support Framework



Measurement approaches often assess the extent to which transactional, operational, and historical data are accessible through a single analytical interface, reflecting the maturity of integration mechanisms. In cross-functional workflows, integration capability is further measured by the system's capacity to support shared visibility of process metrics across departments, allowing decision-makers to evaluate downstream and upstream impacts simultaneously (Maalej, 2015; Md, 2022; Md Mehedi, 2022). The literature also highlights structural indicators such as the presence of centralized data repositories, standardized data governance rules, and automated data pipelines as quantifiable proxies for integration strength. Empirical studies frequently employ composite indices that capture data completeness, consistency, and accessibility to represent integration capability as a latent construct. This measurement logic positions data integration not merely as a technical feature but as an organizational capability that directly shapes the analytical scope of intelligent decision-support systems. By framing integration capability in measurable terms, the literature establishes a clear basis for evaluating how data consolidation influences decision quality and workflow coordination across organizational functions (Tao et al., 2018).

Analytics intensity represents the depth and breadth of analytical processing embedded within intelligent decision-support systems and is widely treated as a core explanatory variable in quantitative studies. Measurement frameworks define analytics intensity through the extent to which systems employ advanced analytical techniques to process data and generate decision outputs. Empirical literature distinguishes between basic analytical functions, such as descriptive reporting and monitoring, and more advanced functions involving predictive modeling, optimization, and scenario analysis (Snyder, 2014). Quantitative indicators used to measure analytics intensity include the number of analytical models deployed, frequency of model execution, complexity of decision rules, and diversity of analytical methods integrated into the system. Studies also assess user reliance on analytical outputs by measuring decision frequency supported by system recommendations versus manual judgment. In cross-functional contexts, analytics intensity is measured by the system's ability to evaluate trade-offs among competing functional objectives using multi-criteria decision logic. The literature frequently operationalizes this construct through survey-based scales capturing perceived analytical sophistication, as well as system-level metrics derived from usage logs. Research emphasizes that higher analytics intensity enhances the explanatory and prescriptive power of decision-support systems, enabling more precise workflow optimization (Bertoni, 2018). By quantifying analytics intensity, scholars link computational capability directly to organizational performance metrics. This measurement approach reinforces the role of analytics as an active decision engine rather than a passive

reporting tool, aligning intelligent decision-support systems with quantitative decision-making paradigms.

Automation degree is a critical measurement dimension used to capture the extent to which intelligent decision-support systems autonomously execute or recommend decisions without continuous human intervention {{Salminen, 2019 #31;Md. Mainuddin, 2022 #265;Md. Shahinur, 2022 #249}}. The literature conceptualizes automation as a continuum ranging from decision support, where systems provide information only, to decision automation, where systems initiate or execute actions based on predefined rules or models. Measurement frameworks assess automation degree using indicators such as the proportion of decisions generated automatically, level of rule-based execution, and reliance on system-generated recommendations. Empirical studies often quantify automation through workflow logs that record automated task triggers, exception handling rates, and manual override frequency. In cross-functional workflows, automation degree is measured by the system's ability to coordinate actions across departments, such as automated scheduling, resource allocation, or approval routing {{Li, 2019 #32;Mostafa, 2022 #234;Rukaiya Khatun, 2022 #284}}. Research highlights that automation metrics must account for both operational scope and decision criticality, ensuring that measurements reflect meaningful decision delegation rather than simple task automation. Survey-based instruments also capture perceived autonomy of decision-support systems by assessing managerial reliance on automated outputs. The literature consistently frames automation degree as a measurable capability that influences workflow speed, consistency, and coordination accuracy. By operationalizing automation in quantitative terms, prior studies establish a clear link between system autonomy and organizational process efficiency (Gamble et al., 2020).

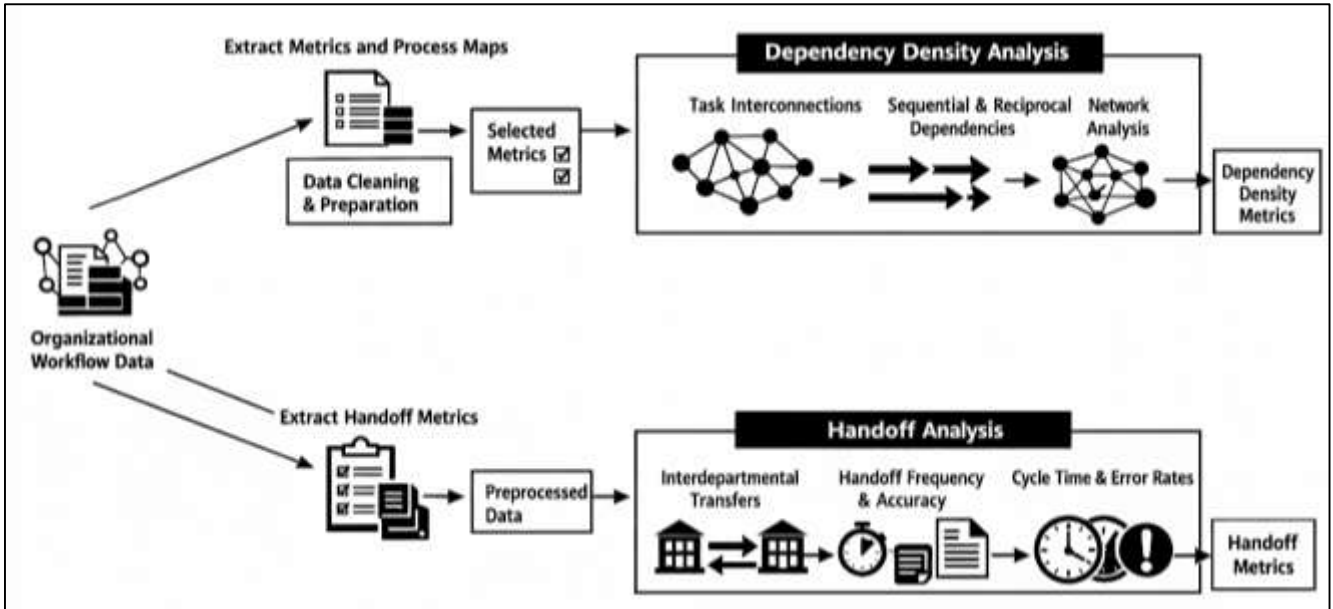
Feedback control represents the adaptive dimension of intelligent decision-support systems and is measured through the system's ability to monitor outcomes and adjust decision parameters based on performance data. The literature defines feedback control as the continuous comparison between actual and target performance levels, followed by corrective decision actions. Measurement frameworks operationalize feedback control using indicators such as performance monitoring frequency, alert responsiveness, threshold adjustment speed, and corrective action execution rates (Pugna et al., 2019). Empirical studies emphasize the role of real-time dashboards and exception reporting mechanisms as quantifiable elements of feedback control capability. In cross-functional workflows, feedback control is measured by the system's capacity to detect process deviations across departmental boundaries and initiate coordinated responses. Quantitative research frequently employs control-loop metrics, including variance detection rates and response time to performance deviations. Survey-based studies assess perceived effectiveness of feedback mechanisms by measuring clarity of performance signals and usefulness of corrective recommendations {{Datnow, 2017 #35;Zakia, 2022 #263}}. The literature consistently positions feedback control as a stabilizing capability that enhances workflow reliability and reduces process variability. By embedding measurable feedback mechanisms within decision-support systems, organizations achieve greater analytical control over complex workflows. Measurement of feedback control thus completes the capability framework by linking decision execution with continuous performance evaluation (Oriol et al., 2020).

### **Quantitative Characterization of Cross-Functional Workflow Structures**

Workflow dependency density is widely recognized in the literature as a central structural characteristic that defines the complexity of cross-functional workflows within organizations. Quantitative studies conceptualize dependency density as the concentration and intensity of interconnections among tasks, units, and decision points across functional boundaries. Measurement frameworks operationalize this construct by counting the number of task dependencies relative to total workflow activities, allowing researchers to capture how tightly coupled organizational processes are (AlSalman & Almutairi, 2019). High dependency density indicates that tasks are highly interrelated, requiring continuous coordination among multiple functions to maintain workflow continuity. Empirical research demonstrates that dense dependency structures amplify the impact of local disruptions, as delays or errors in one function propagate rapidly across the workflow network. Quantitative analyses often treat dependency density as a network property, assessing the degree to which tasks rely on upstream and downstream inputs from other units. Studies in operations and information systems research emphasize that dependency density influences decision complexity,

coordination costs, and process variability. Measurement approaches also account for directional dependencies, distinguishing between sequential, reciprocal, and pooled task relationships (Fedin et al., 2019). By quantifying dependency density, researchers provide a structural lens for understanding why cross-functional workflows require advanced analytical coordination mechanisms. This measurement dimension establishes a foundational link between workflow structure and the need for integrated decision-support systems capable of managing complex interdependencies.

**Figure 4: Cross-Functional Workflow Complexity Framework**

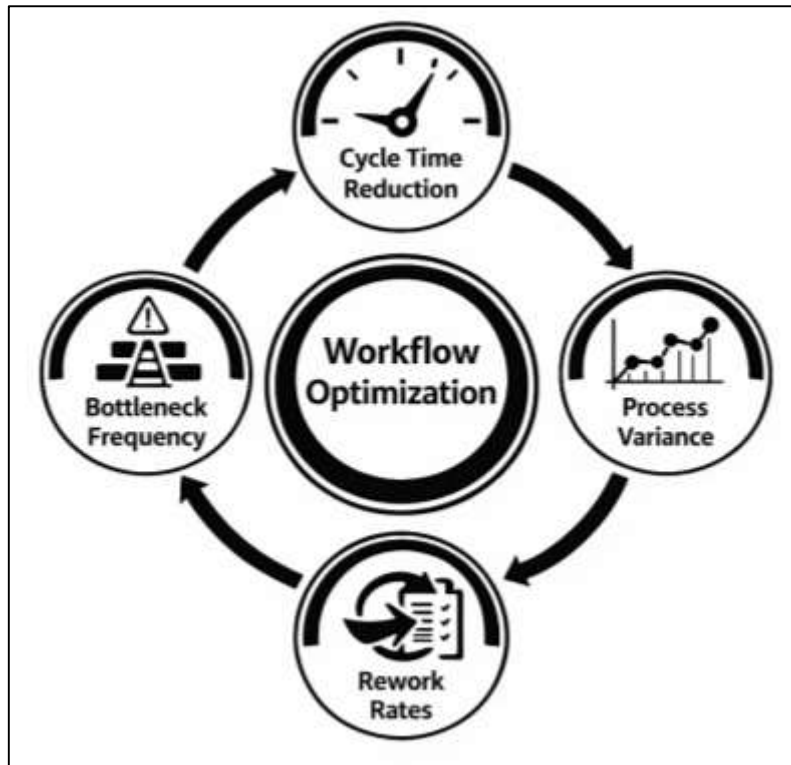


Process handoffs represent critical transition points within cross-functional workflows and are extensively examined in the quantitative literature as indicators of coordination complexity. A handoff occurs when responsibility, information, or resources are transferred from one functional unit to another, making these transitions vulnerable to delays, miscommunication, and information loss. Measurement frameworks operationalize handoffs by counting the number of interdepartmental transfers within a workflow and assessing the time and accuracy associated with each transfer. Empirical studies consistently demonstrate that increased handoff frequency correlates with longer cycle times and higher error rates (Kaklauskas, 2014). Quantitative research also measures handoff quality using indicators such as completeness of transferred information, rework frequency, and exception rates following transitions. In cross-functional settings, handoffs are treated as structural features that shape workflow performance by introducing coordination requirements at functional boundaries. Studies in process management literature emphasize that handoff intensity serves as a proxy for workflow fragmentation, with higher fragmentation requiring stronger integration mechanisms. Measurement approaches frequently rely on process mapping, system logs, and workflow analytics to capture handoff-related metrics (Jung et al., 2020). By quantifying handoffs, researchers establish a measurable basis for analyzing how structural workflow characteristics influence efficiency and reliability across organizational functions.

**Operational Metrics for Workflow Optimization Outcomes**

Cycle time reduction is one of the most frequently used operational indicators for assessing workflow optimization in cross-functional organizational settings. In the quantitative workflow literature, cycle time is typically conceptualized as the total elapsed time required for a work item to move from initiation to completion, including active processing time and inactive waiting time. Researchers treat cycle time as a direct indicator of efficiency because it reflects how effectively tasks, information, and approvals flow across functional boundaries (Lytvyn et al., 2018).

Figure 5: Operational Workflow Optimization Metrics Framework



Measurement approaches generally disaggregate cycle time into components such as processing duration, queue time, handoff delay, and exception-handling time, enabling a granular assessment of where delays originate. Studies across operations management and information systems characterize cycle time reduction as a measurable outcome of improved coordination, standardization, and analytical decision-making embedded within workflow systems. Empirical research also emphasizes the importance of using consistent start and end points in measurement to ensure comparability across processes and departments. In cross-functional workflows, cycle time measures often incorporate interdepartmental transitions, making them sensitive to coordination breakdowns and capacity imbalance (Khemakhem et al., 2020). Quantitative designs frequently analyze cycle time distributions rather than relying solely on averages, recognizing that outliers and variability reveal structural inefficiencies. The literature further indicates that cycle time reduction functions as a summary indicator that captures the combined effect of improvements in scheduling, prioritization, resource allocation, and decision speed. By anchoring workflow optimization to observable time-based performance, cycle time reduction provides a practical and standardized metric for evaluating operational improvement across diverse organizational contexts (Fernandes et al., 2015).

Process variance is widely treated in quantitative workflow research as a critical outcome metric that reflects stability, predictability, and operational control. Rather than focusing only on how fast a process runs, variance-based metrics assess how consistently it performs under routine conditions. The literature conceptualizes process variance as the dispersion of performance outcomes such as completion times, service durations, throughput levels, or error counts across repeated workflow cycles. High variance indicates unstable execution, uneven workload distribution, and inconsistent coordination across functional units. Quantitative measurement frameworks often use variability indicators to identify hidden inefficiencies that average performance values can mask (Fedin et al., 2020). Researchers evaluate variance at multiple levels, including task-level variance, stage-level variance, and end-to-end workflow variance, allowing diagnosis of where instability accumulates. Empirical studies in quality management and process improvement emphasize that variance is closely associated with operational risk because unpredictability complicates scheduling, resource planning, and service delivery commitments. In cross-functional workflows, variance is frequently linked to

handoff inconsistencies, policy differences between departments, uneven information quality, and fluctuating capacity (Wriggers et al., 2014). Measurement approaches also consider variance in exception handling, recognizing that variability often increases when processes encounter non-standard cases. By treating variance as a central outcome, the literature frames workflow optimization not only as acceleration but also as improved reliability and reduced operational uncertainty. This emphasis supports evaluation designs that interpret optimization as enhanced control over process behavior across functions.

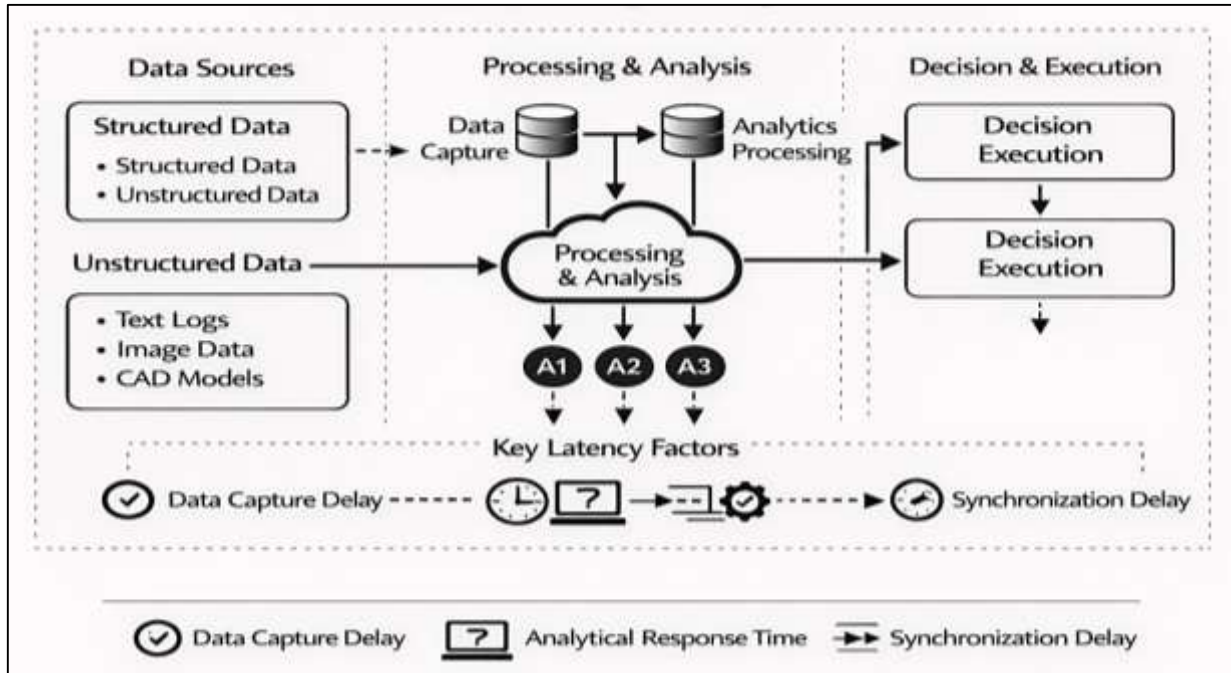
Bottleneck frequency is a prominent operational metric used to quantify how often workflow constraints restrict throughput and slow cross-functional execution (Gudauskas et al., 2015). Quantitative studies define bottlenecks as points in the workflow where demand exceeds capacity, causing queues, delays, and accumulation of work-in-progress. Bottleneck frequency measures how regularly these constraint points appear over time or across workflow instances, making it useful for diagnosing persistent structural limitations. The literature operationalizes bottlenecks using indicators such as queue length accumulation, stage-level waiting time spikes, utilization saturation, and repeated delay occurrences at specific process nodes. Researchers often distinguish between temporary bottlenecks arising from short-term disruptions and chronic bottlenecks that consistently limit overall workflow throughput (Stefan & Carutasu, 2019). In cross-functional systems, bottlenecks frequently occur at boundaries involving approvals, specialist resources, data verification, or shared service functions, where coordination requirements increase processing friction. Measurement frameworks also assess bottleneck concentration, capturing whether constraints cluster around a small number of workflow stages or are distributed across many stages. Empirical research shows that bottleneck metrics support comparative evaluation of workflow designs because they reveal where capacity adjustments and coordination improvements generate the strongest impact. Bottleneck frequency is also treated as a leading indicator of broader optimization outcomes because frequent constraints typically elevate cycle time and increase rework probability (Ponte et al., 2016). By quantifying bottlenecks in operational terms, the literature provides a measurable link between workflow structure, capacity alignment, and performance efficiency across departments.

Rework rates are extensively used in the workflow optimization literature as operational indicators of quality, process integrity, and coordination accuracy in cross-functional environments. Rework is generally defined as the repetition of tasks or workflow stages due to errors, missing information, noncompliance with requirements, or misalignment between functional outputs. Quantitative studies measure rework through indicators such as the proportion of cases returned to previous stages, the number of corrections per transaction, the frequency of resubmissions, or the time and cost associated with repeated processing (Duah & Syal, 2016). The literature frames rework as a direct signal of inefficiency because it consumes capacity without creating new value, increases workflow congestion, and extends cycle time. In cross-functional workflows, rework is often associated with handoff problems such as incomplete documentation, inconsistent data definitions, and misunderstandings of requirements between departments. Measurement frameworks also distinguish between minor rework that involves small corrections and major rework that requires substantial repetition of workflow stages, recognizing that severity influences operational impact. Empirical research highlights that rework rates function as sensitive quality metrics because they capture hidden coordination failures that may not immediately appear in speed-based indicators. Studies also link rework to process standardization levels, training consistency, and rule clarity, treating rework as both an outcome and a diagnostic measure (Kougka et al., 2018). By using rework rates as an operational metric, the literature supports evaluation of workflow optimization as a balance between efficiency gains and quality preservation across functional boundaries.

### **Decision Latency and Analytical Response Time in Data-Driven Workflows**

Decision latency is consistently treated in quantitative workflow and analytics research as a core indicator of how effectively organizations convert data into operational action. In data-driven workflows, decision latency refers to the elapsed time between the availability of updated data and the execution of a decision that affects workflow progression (Ranjan et al., 2017).

Figure 6: Decision Latency in Engineering Workflows



The literature frames this interval as a measurable performance bottleneck because it reflects both analytical readiness and organizational responsiveness. Researchers conceptualize latency as a multi-stage phenomenon that includes data capture delay, data preparation and validation time, analytic processing duration, decision authorization time, and execution time within workflow systems. Empirical studies frequently operationalize decision latency using system logs that record timestamps associated with data refresh events, model output generation, approval workflows, and action initiation (Gödri et al., 2019). Measurement frameworks also distinguish between routine decision cycles and exception-based decisions, recognizing that non-standard cases often generate longer latency due to additional verification and coordination demands. In cross-functional workflows, decision latency is commonly linked to increased queue times and extended cycle times, particularly when delayed decisions hold upstream or downstream tasks. Quantitative research treats decision latency as both an efficiency metric and an explanatory variable that mediates the relationship between analytics capability and workflow performance outcomes (Varga et al., 2018). By quantifying time-to-action, the literature provides a direct mechanism for evaluating how quickly decision-support systems and organizational processes react to changing operational conditions across multiple functions.

Analytical response time is widely discussed in the literature as a distinct yet related dimension of decision timeliness, focusing specifically on the time required for analytical systems to produce usable outputs once data becomes available. This construct emphasizes the computational and processing components of decision-making rather than the broader organizational approval and execution cycle. Researchers operationalize analytical response time through measurable indicators such as query execution duration, model computation time, dashboard refresh speed, and the interval between data ingestion and analytics output publication (Ishizuka et al., 2016). Quantitative studies highlight that response time is shaped by data volume, complexity of analytical models, system architecture, and integration maturity. Measurement frameworks frequently incorporate thresholds to distinguish real-time, near-real-time, and batch-based analytical outputs, acknowledging that different workflows require different levels of timeliness. In cross-functional environments, analytical response time is treated as a critical constraint because delayed outputs reduce the relevance of insights for operational decision-making, especially in workflows with high interdependence and fast-moving task sequences. Empirical research also notes that slow analytical response time increases reliance on informal decision processes, which reduces standardization and weakens evidence-based workflow control (Sfafi & Aissa, 2020). By measuring analytical response time quantitatively, the literature establishes a

performance lens for evaluating whether analytics infrastructure supports operational needs at the pace required for coordinated workflow execution across departments.

Synchronization delays represent a key time-based coordination friction in cross-functional workflows and are examined in the literature as measurable gaps between aligned decision states across organizational units. Synchronization delay occurs when one function updates data, priorities, or decisions but dependent functions continue operating on outdated information or misaligned schedules. Quantitative research conceptualizes these delays as indicators of coordination breakdown and information misalignment across workflow segments (Preuveneers & Joosen, 2017). Measurement approaches operationalize synchronization delays using timestamp discrepancies between departmental system updates, mismatched versions of shared data objects, lag between upstream completion and downstream initiation, and divergence between planned and executed schedules across functions. Studies in workflow analytics emphasize that synchronization delays increase process variance and create cascading delays, particularly in tightly coupled workflows where tasks depend on timely handoffs and aligned decisions. In data-driven organizations, synchronization issues are also measured through the frequency of conflicting workflow states, repeated rescheduling events, and manual reconciliation episodes (Thiagarajan et al., 2018). Researchers treat synchronization delays as structural costs that emerge from distributed systems, heterogeneous tools, and differences in functional priorities. Quantitative evidence links synchronization delays to increased rework, higher exception handling rates, and reduced service-level adherence, reinforcing their role as a measurable contributor to workflow inefficiency. By treating synchronization delay as a quantifiable metric, the literature supports workflow optimization models that incorporate cross-functional timing alignment as a central performance driver (Renart et al., 2019).

#### **Cross-Functional Coordination as a Measurable Mediating Variable**

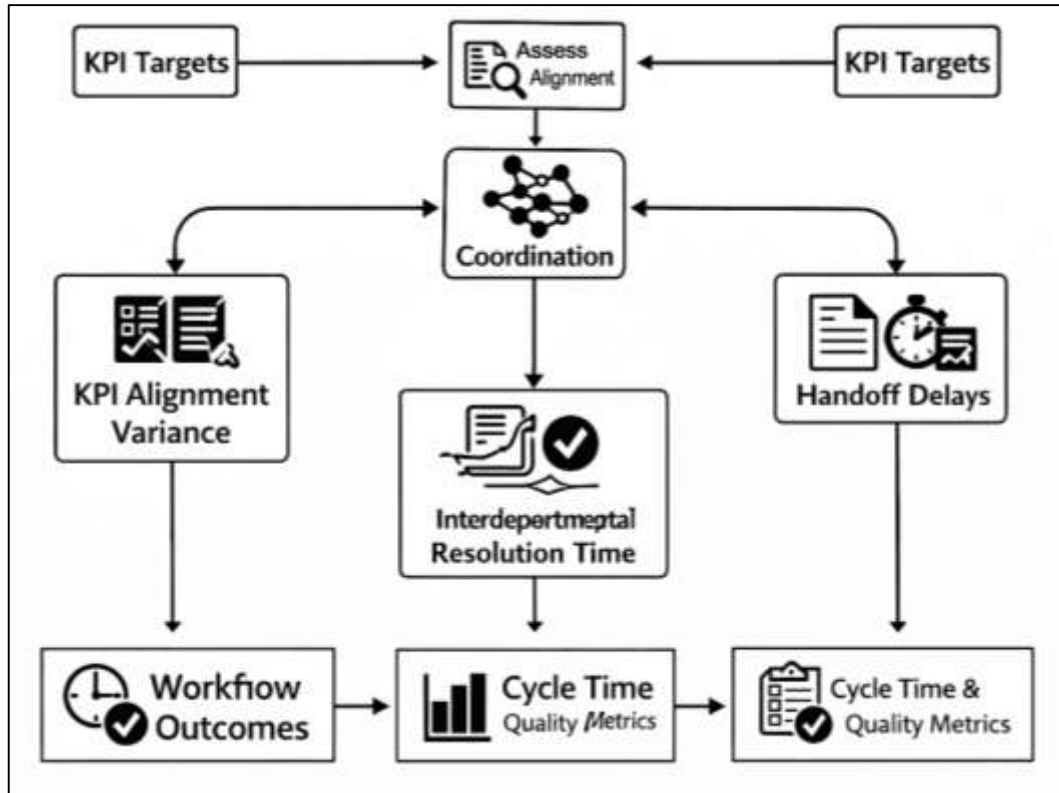
Cross-functional coordination is treated in the empirical literature as a central mechanism through which organizational capabilities translate into measurable workflow outcomes. In quantitative models, coordination is frequently positioned as a mediating variable because it represents the operational link between inputs such as information availability, analytical support, and system integration and outputs such as cycle time, quality stability, and service reliability (AbdelBaky et al., 2017). The literature characterizes coordination as the alignment of tasks, decisions, and resource commitments across functions that share interdependent workflow responsibilities. Quantitative research operationalizes coordination through observable timing, consistency, and alignment indicators that can be collected from system logs, process records, performance dashboards, and structured survey instruments. Studies in organizational design and operations research emphasize that cross-functional coordination becomes more salient as workflows exhibit greater task interdependence and higher dependency density, since these conditions require synchronized decisions across multiple functional owners (Jabbar et al., 2020). Measurement frameworks commonly treat coordination as a multi-dimensional construct that includes planning synchronization, information sharing effectiveness, clarity of inter-unit responsibilities, and the speed of exception handling. In cross-functional workflows, coordination also functions as a performance stabilizer by reducing variability introduced by inconsistent interpretations of priorities or standards across departments. This mediating logic is reinforced by evidence that workflow performance often reflects the quality of interdepartmental alignment rather than isolated functional efficiency (Natkiewicz et al., 2018). By measuring coordination explicitly, the literature enables statistical testing of indirect effects where system capabilities improve workflow outcomes primarily through improved interdepartmental alignment, reduced friction at boundaries, and faster resolution of interdependent constraints.

KPI alignment variance is widely treated as a quantitative indicator of cross-functional coordination because it captures whether functional units pursue congruent performance targets within shared workflows. The literature on performance measurement systems emphasizes that cross-functional processes rely on shared objectives and consistent definitions of success, making KPI alignment a structural requirement for coordinated action (Klein et al., 2019). In quantitative terms, KPI alignment variance reflects the dispersion between departments' targets, measurement definitions, and incentive-linked indicators for the same workflow outcomes. When functions optimize different or conflicting KPIs, interdepartmental decisions become misaligned, increasing delays, rework, and escalation

frequency. Measurement frameworks operationalize KPI alignment variance by assessing the similarity of KPI sets across departments, the consistency of metric definitions, and the degree to which targets are mutually compatible for upstream and downstream process stages. Empirical research also treats alignment as an informational agreement problem where departments interpret priorities differently due to fragmented scorecards or inconsistent governance of measurement systems. KPI alignment variance can be observed through dashboard comparisons, documented KPI catalogs, and the frequency of cross-functional disputes over performance interpretation (Zou et al., 2016). The literature further describes that alignment variance increases when organizations rely on silo-specific metrics without incorporating end-to-end workflow indicators that represent shared accountability. Quantitative models frequently link KPI alignment to coordination effectiveness by showing that lower variance is associated with smoother handoffs, fewer workflow interruptions, and more predictable execution across functions. This body of work supports KPI alignment variance as a measurable mediator because it reflects the degree of interdepartmental agreement required for synchronized decision-making and coherent workflow management (Cai et al., 2019).

Handoff delays are consistently identified as a measurable manifestation of coordination effectiveness at functional boundaries, reflecting the time loss that occurs when ownership, information, or work items transfer between departments. The literature conceptualizes handoffs as boundary events that require shared understanding of requirements, completeness of information transfer, and timely acceptance of responsibility by the receiving unit. Quantitative studies operationalize handoff delays using timestamps from workflow systems, enterprise applications, and process logs that capture the time between task completion in one function and task initiation in the next. Research in process management treats handoff delay as both an efficiency loss and an indicator of coordination breakdown because delays often signal missing information, unclear accountability, resource mismatch, or misaligned priorities (Gotlib Conn et al., 2015).

**Figure 7: Cross-Functional Coordination Metrics**



In cross-functional workflows, handoff delay metrics are especially valuable because they isolate interdepartmental friction from within-department processing time, allowing researchers to locate where coordination costs accumulate. Empirical work also shows that handoff delays frequently co-

occur with quality problems such as incomplete documentation, repeated clarifications, and rework caused by incorrect assumptions at the receiving stage. Measurement frameworks often include not only average handoff delay but also variation in handoff timing, since inconsistency indicates unstable coordination routines. The literature positions handoff delays as a mediator-relevant indicator because many organizational capabilities influence performance by improving boundary transitions, reducing waiting time for approvals or data, and enabling faster movement of work items across functions (Ahsan, 2018). By quantifying handoff delays, researchers can model how improvements in coordination routines statistically transmit the effects of decision-support and integration capabilities into operational workflow outcomes.

Interdepartmental resolution time is frequently emphasized as an essential quantitative measure of coordination because cross-functional workflows inevitably generate exceptions, conflicts, and dependency-related blockers that require joint problem-solving. The literature conceptualizes resolution time as the elapsed duration between the identification of an interdepartmental issue and its closure through agreement, corrective action, or decision authorization (Yanar et al., 2020). Quantitative research operationalizes this construct using escalation logs, ticketing systems, workflow exception records, and communication trace data that document when an issue is raised and when it is resolved. Longer resolution time indicates weaker coordination recovery capacity, often associated with unclear decision rights, insufficient shared information, competing functional priorities, and limited cross-functional governance. Studies in relational coordination and organizational routines highlight that faster resolution is associated with stronger shared goals, more effective communication, and clearer role interdependence management across units (Gupta & Federman, 2020). Measurement frameworks also examine the distribution of resolution times across issue categories, recognizing that repeated delays in specific dependency types signal structural coordination weaknesses. Interdepartmental resolution time is particularly suited to mediating analyses because it captures how cross-functional systems manage disruptions, and many organizational capabilities affect performance through reducing the time needed to reconcile constraints and restore workflow continuity. By treating resolution time as a measurable coordination variable, the literature supports quantitative models in which operational performance improvements are explained by faster cross-functional recovery from exceptions, reduced escalation burden, and more efficient handling of interdependent workflow disruptions (Rossi et al., 2020).

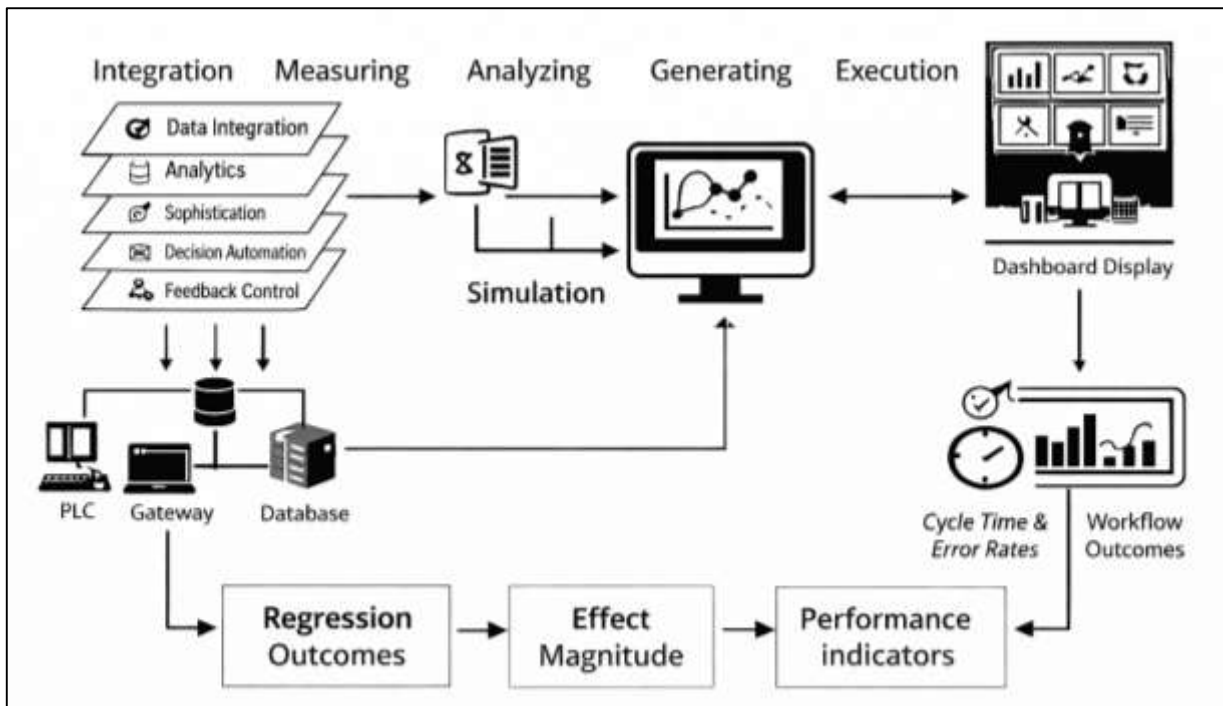
### **Quantitative Evidence Linking IDSS Capabilities to Workflow Performance**

Quantitative research has repeatedly examined the linkage between intelligent decision-support system (IDSS) capabilities and workflow performance using regression-based designs that estimate the strength and direction of associations between system capabilities and operational outcomes. Within this stream, IDSS capabilities are frequently represented as measurable antecedents such as data integration quality, analytics sophistication, decision automation intensity, and feedback control strength, while workflow performance is captured through indicators including cycle time, throughput, service-level adherence, error rates, rework frequency, and process variability (Stauss & Seidel, 2019). Regression outcomes reported across studies commonly indicate statistically meaningful relationships between stronger analytics-enabled decision support and improved operational performance, particularly in settings characterized by complex task interdependence and high coordination requirements. Many empirical works also treat capability constructs as multidimensional and examine their incremental explanatory power after accounting for organizational size, industry context, process complexity, and baseline technology maturity. Effect magnitude is often discussed using standardized coefficients, incremental variance explained, and comparisons across nested model specifications, allowing researchers to interpret how much performance variation is attributable to decision-support capability beyond traditional operational predictors (Campbell, 2014). Some studies employ hierarchical regression or stepwise approaches to isolate the unique contribution of IDSS-related variables relative to general IT investment or enterprise system adoption. Additional quantitative evidence emerges from research designs that incorporate interaction terms, indicating that performance gains associated with IDSS capabilities vary by conditions such as data quality, workflow volatility, or cross-functional dependency density (Wegner et al., 2014). Across this regression-focused literature, the empirical logic consistently frames workflow improvements as observable outcomes that

covary with the degree to which organizations embed systematic analytics and decision logic into process execution.

A major contribution of the quantitative literature is the emphasis on effect sizes and practical magnitude when evaluating IDSS impacts on workflow outcomes. Rather than relying solely on statistical significance, many studies interpret the relative strength of IDSS capability variables by comparing standardized effects across competing predictors, examining changes in explained variance, and evaluating the robustness of results across alternative operationalizations of workflow performance (Simonsen et al., 2020). Effect size reporting in this domain often highlights that decision-support capability relationships are stronger for time-sensitive and coordination-intensive processes, where analytic guidance and rapid response mechanisms reduce decision delays and stabilize process execution. Empirical studies frequently report stronger associations when IDSS capabilities are measured as usage intensity or embeddedness in workflows, as opposed to nominal adoption indicators, because deeper usage better reflects how decision-support logic influences real operational behavior. Some quantitative works use quasi-experimental designs, difference-based comparisons, or pre-post performance assessments to strengthen causal interpretation, reporting effect magnitudes as changes in key workflow indicators such as cycle time compression, variance reduction, and reduced exception rates (Fan et al., 2016). The literature also discusses heterogeneity in effect sizes across departments, noting that functions with higher dependency loads and frequent handoffs often exhibit larger performance sensitivity to decision-support capability. Effect size interpretation is further strengthened in studies that include multiple outcome dimensions, showing that workflow performance improvements are observable across efficiency, quality stability, and coordination reliability rather than being confined to a single metric. Collectively, this evidence positions effect magnitude as an essential lens for judging how strongly IDSS capabilities relate to measurable workflow performance in multi-function organizational systems (Ringle et al., 2020).

**Figure 8: Intelligent Decision-Support System Structure**



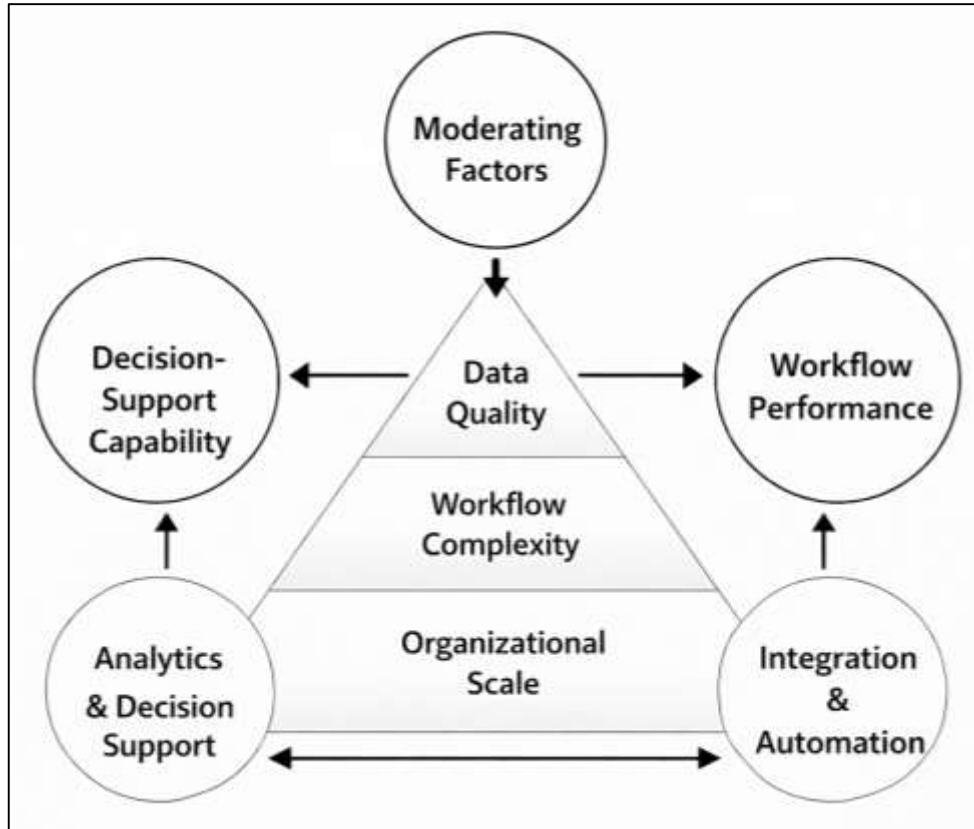
Structural modeling research provides another core evidence base by estimating path relationships among IDSS capabilities, mediating organizational mechanisms, and workflow performance outcomes. In this literature, IDSS capability constructs are modeled as latent variables represented by measurable indicators, while workflow performance is treated as a multi-dimensional latent outcome or a set of linked observed metrics. Structural path relationships commonly position coordination quality,

decision quality, information visibility, and process standardization as mediators that transmit the influence of IDSS capabilities into workflow performance improvements (Hutahayan, 2020). This approach aligns well with cross-functional workflows because it reflects the idea that decision-support capabilities operate through intermediate alignment processes rather than producing direct effects only. Many studies compare direct and indirect paths and report that mediation accounts for substantial portions of the total relationship, particularly in contexts where workflow outcomes depend on synchronized decision-making across departments (Huang et al., 2020). Structural models also frequently incorporate cross-functional integration as a bridge construct linking technical capability to operational coordination, thereby explaining why integrated data environments and analytically consistent decision logic reduce handoff friction and exception-handling burden. Researchers often evaluate model fit and path stability using established SEM reporting practices and assess the relative contribution of each capability dimension by comparing path coefficients across constructs. In studies that examine multiple capabilities simultaneously, structural results frequently show that data integration and analytics intensity are strongly related to decision quality and information visibility, while automation and feedback control are strongly related to response time and process stability (Chan & Li, 2020). Across the SEM-focused literature, path relationships provide a systematic quantitative explanation of how IDSS capabilities connect to workflow performance in multi-actor, cross-functional environments.

### **Moderating Effects of Data Quality and Organizational Scale**

Quantitative research on intelligent decision-support systems commonly treats moderation as a necessary modeling approach for explaining why similar analytical capabilities yield different workflow outcomes across organizations and processes. Moderation logic is used to test conditional relationships in which the strength or direction of the association between decision-support capability and workflow performance changes depending on contextual factors (Shin & Kim, 2015).

**Figure 9: Moderating Factors in Workflow Performance**



In this literature, moderation is often framed through interaction-based reasoning, where a contextual variable alters the effectiveness of analytics, automation, or integration on operational indicators such

as cycle time, variance stability, bottleneck frequency, and rework. Researchers emphasize that workflow systems function within heterogeneous organizational conditions, making average effects insufficient for explaining observed performance dispersion across firms or departments. Quantitative designs therefore incorporate conditional effects to detect whether decision-support capability is more performance-sensitive under particular levels of data reliability, process complexity, or scale-related coordination burden (O'Laughlin et al., 2018). Studies also compare subgroup differences to evaluate whether effects hold consistently across industries, departments, or operational environments, treating moderation as a practical method for uncovering structural differences in workflow execution. Methodologically, moderation tests typically supplement baseline regression and structural path models by comparing effect patterns across groups or by estimating the performance impact of decision-support capability at different levels of the moderator. The literature further highlights that moderation is particularly relevant in cross-functional workflows because performance is shaped by boundary coordination conditions that vary widely across organizational settings (Malhotra et al., 2014). By modeling moderation, researchers provide a more realistic quantitative representation of workflow optimization, where decision-support systems operate within constraints imposed by data quality, workflow architecture, and organizational scale rather than functioning as universally consistent performance drivers.

Data quality is widely treated as a critical moderating condition in quantitative studies linking decision-support capability to workflow performance because analytical outputs depend on the accuracy, completeness, consistency, and timeliness of underlying data. The literature conceptualizes data quality as an enabling constraint that determines whether decision-support recommendations align with operational reality (Bari et al., 2020). When data quality is high, decision-support capability is associated with clearer performance gains because models receive stable inputs, rules are executed on reliable fields, and workflow states are accurately represented across departments. When data quality is low, decision-support systems can produce delayed, inconsistent, or misleading signals that increase decision latency and introduce coordination errors across cross-functional handoffs. Quantitative studies operationalize data quality using multi-indicator scales or log-derived metrics such as missing-value frequency, data reconciliation rates, refresh delays, and inconsistency counts between systems. Moderation is examined through conditional relationships showing that the performance contribution of analytics intensity, integration capability, or automation degree becomes stronger at higher levels of data quality (Gallardo-Vázquez et al., 2019). Subgroup analyses frequently compare high-quality versus low-quality data environments to evaluate whether workflow gains differ across these segments. In cross-functional workflows, data quality moderation is particularly salient because misaligned master data, inconsistent definitions, and delayed updates amplify synchronization delays, elevate rework, and increase exception handling. The literature also treats governance practices and standardization as upstream determinants of data quality, reinforcing the interpretation of data quality as a structural moderator rather than a minor technical factor. Overall, the quantitative evidence positions data quality as a condition that shapes the realizable value of decision-support capability by affecting decision reliability and the consistency of execution across interdependent workflow units (Dehghanpouri et al., 2020).

Workflow complexity is frequently examined as a moderator in quantitative workflow research because complex processes impose higher coordination demands, generate more exceptions, and increase the sensitivity of outcomes to decision timing and analytical accuracy. The literature operationalizes workflow complexity through measurable indicators such as number of process steps, branching frequency, exception volume, dependency density, and task interdependence intensity (Cao et al., 2019). As complexity increases, the relationship between decision-support capability and workflow performance often becomes more pronounced because analytical coordination and optimization logic help manage interdependencies and reduce instability. At the same time, complexity can also intensify implementation and execution burdens by increasing model parameter requirements, data integration scope, and rule maintenance demands, thereby shaping conditional effects. Quantitative studies test these patterns by estimating whether analytics capability has stronger associations with cycle time and variance reduction in high-complexity workflows than in simpler, linear workflows where manual decision routines already suffice. Subgroup analyses commonly

compare workflow classes, such as routine standardized flows versus high-variation flows, to assess whether decision-support systems create different levels of operational benefit. In cross-functional settings, complexity is also reflected in the frequency of boundary interactions and the number of approval gates, which elevate the opportunity for delays and misalignment (G. Wang et al., 2019). Moderation findings in the literature often show that when workflows have many interdependent tasks, decision-support capability is more strongly connected to reduced bottleneck persistence and improved coordination reliability because analytical scheduling and prioritization reduce cascading delays. Complexity moderation therefore provides a quantitative explanation for performance heterogeneity by linking workflow structure to the degree of reliance on integrated decision logic and real-time analytical responsiveness across functions (Bethlehem et al., 2020).

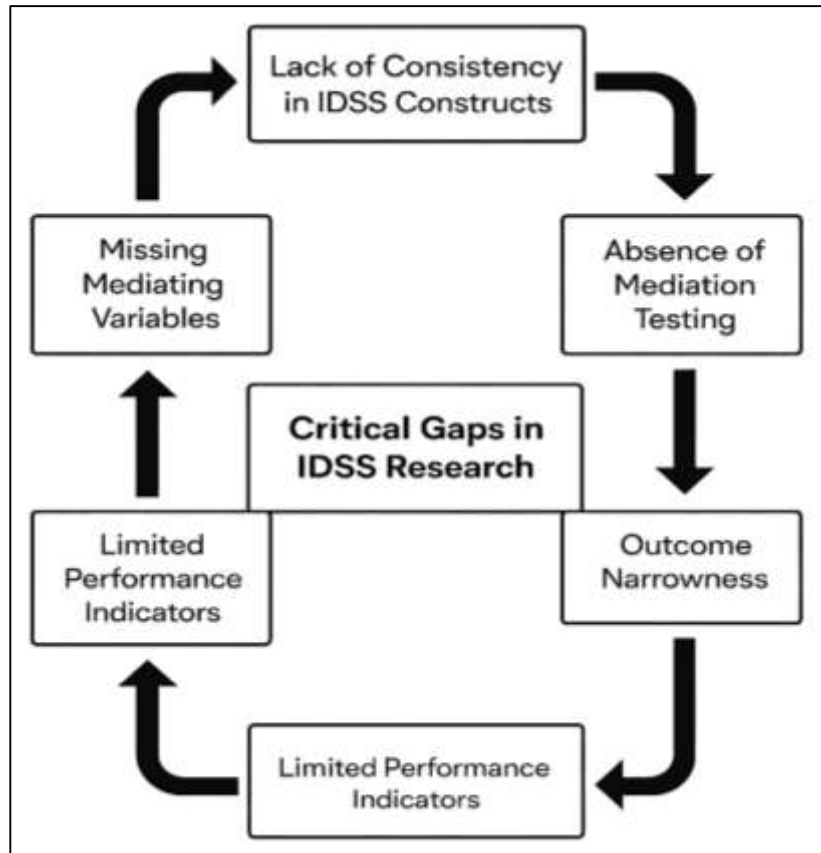
Organizational scale is treated in the quantitative literature as a key moderating condition because larger organizations tend to exhibit greater structural dispersion, more specialized roles, higher transaction volume, and increased cross-functional coordination burden. Scale is operationalized through measurable indicators such as employee count, business-unit count, transaction throughput, geographic dispersion, and functional fragmentation (Andrews & Boyne, 2014). As scale increases, workflows often become more distributed across units and systems, increasing the probability of synchronization delays, KPI misalignment, and slower interdepartmental resolution. Quantitative moderation studies therefore examine whether decision-support capability has stronger performance associations in large-scale organizations because integrated analytics helps coordinate decisions across dispersed functions and reduces the inefficiencies created by size-related complexity. Subgroup analyses frequently compare small versus large organizations and test whether effect patterns differ across size classes, particularly for outcomes tied to coordination friction such as handoff delays and escalation duration (Ruiller et al., 2019). The literature also recognizes that scale can introduce additional layers of governance and approval, which can dilute the speed advantages of analytics unless decision-support outputs are embedded into operational authority structures. In this context, moderation analysis helps clarify whether decision-support capability produces measurable workflow improvements only when organizational processes allow rapid execution of analytic recommendations. Scale-based moderation is also examined through conditional effects that vary by process type, since large-scale effects may be strongest in standardized, high-volume workflows where automation and monitoring reduce variance and improve throughput stability (Kim & Vandenberghe, 2018). Across quantitative research streams, organizational scale emerges as a structural moderator that shapes how decision-support systems translate analytical capacity into workflow performance by altering coordination demands, execution pathways, and the operational visibility required for cross-functional alignment.

### **Gaps in IDSS-Driven Workflow Optimization**

A prominent gap identified across the quantitative literature concerns inconsistency in how intelligent decision-support systems are conceptualized and operationalized within empirical models. Studies vary widely in whether IDSS is treated as a binary adoption variable, a general IT capability, a usage intensity construct, or a multidimensional analytical capability encompassing data integration, analytics sophistication, automation, and feedback control (Rutherford, 2016). This inconsistency limits comparability across studies and weakens cumulative theory building, as findings associated with one operational definition are often generalized to others without sufficient justification. Some quantitative models conflate IDSS with broader enterprise systems or business intelligence platforms, obscuring the specific decision-support mechanisms that influence workflow behavior. Other studies rely heavily on perceptual survey measures that capture managerial attitudes toward analytics rather than observable system capabilities or decision behaviors. The literature also shows variation in measurement granularity, with some models using single-item proxies while others employ composite indices or latent constructs, leading to divergent estimates of performance effects (Gupta et al., 2018). Construct inconsistency further emerges when studies aggregate system features without distinguishing between descriptive reporting, predictive modeling, and prescriptive decision automation, despite evidence that these functions influence workflows through different mechanisms. As a result, effect sizes and relationships reported in quantitative models often reflect definitional choices as much as underlying organizational dynamics. This lack of standardization in construct specification represents a structural

limitation in the empirical evidence base, complicating efforts to synthesize results and assess the true contribution of IDSS capabilities to cross-functional workflow optimization (Gnizy, 2019).

Figure 10: Quantitative IDSS Workflow Research Gaps



Another critical gap in the literature lies in the limited application of mediation testing to explain how IDSS capabilities translate into workflow performance outcomes. Many quantitative studies estimate direct relationships between decision-support variables and operational performance indicators without explicitly modeling the organizational processes that transmit these effects (Nandi & Kumar, 2016). This omission oversimplifies workflow dynamics, particularly in cross-functional settings where performance improvements often arise indirectly through enhanced coordination, improved decision quality, reduced information asymmetry, or faster exception resolution. While some studies acknowledge these mechanisms conceptually, they frequently exclude them from formal model specification due to data limitations or analytical simplicity. As a result, reported effects may mask underlying causal pathways and overstate the immediacy of IDSS impacts (Gilfillan et al., 2020). The absence of mediation testing also limits theoretical clarity by failing to distinguish between capability effects that operate through human coordination processes and those that operate through automation or system control. In cross-functional workflows, coordination variables such as KPI alignment, handoff efficiency, and interdepartmental resolution speed play a central role in shaping outcomes, yet they are often treated as contextual factors rather than endogenous mediators. This gap reduces the explanatory power of quantitative models and restricts understanding of why similar decision-support systems produce different performance outcomes across organizational contexts (Elche et al., 2018). The limited use of mediation frameworks therefore represents a significant shortcoming in existing quantitative research on IDSS-driven workflow optimization.

Outcome narrowness is a recurring limitation in quantitative studies examining IDSS effects on workflow performance, as many models rely on a restricted set of performance indicators that capture only partial aspects of workflow optimization. A substantial portion of the literature emphasizes efficiency-oriented outcomes such as cost reduction or cycle time compression, often excluding

complementary dimensions such as process stability, quality consistency, rework frequency, and coordination reliability (Xu et al., 2019). This narrow focus constrains interpretation by equating optimization with speed or cost efficiency alone, overlooking trade-offs and multi-dimensional performance dynamics inherent in cross-functional workflows. Some studies aggregate outcomes at the organizational level, using broad financial or productivity measures that obscure process-level effects and weaken causal inference. Others focus on isolated departmental metrics, failing to capture end-to-end workflow behavior across functional boundaries. The literature also shows limited use of variance-based or distributional performance measures, despite evidence that predictability and stability are critical indicators of workflow health (Ying et al., 2016). By relying on a narrow outcome set, quantitative models may underestimate the broader operational impact of IDSS capabilities or misattribute performance changes to decision-support systems when they stem from unrelated process improvements. This outcome narrowness restricts theoretical development by reinforcing simplified views of workflow optimization and limits the practical relevance of findings for organizations managing complex, interdependent processes (Lorentz et al., 2016).

## **Method**

### **Research Design**

This study employed a quantitative, explanatory research design to test the statistical relationships between Intelligent Decision-Support System (IDSS) capabilities and cross-functional workflow performance, while examining coordination as a mediating mechanism and data quality, workflow complexity, and organizational scale as moderating conditions. The design was structured as a cross-sectional field study that combined perceptual measures of system capabilities and coordination routines with objective, process-level performance indicators captured from organizational workflow records. The research model was specified before data collection, and the analysis strategy was aligned with mediation and moderation testing requirements to estimate direct, indirect, and conditional effects within a single coherent empirical framework.

### **Case Study Context**

The empirical setting was a data-driven organization that operated standardized cross-functional workflows spanning multiple departments with shared service dependencies. The organization maintained integrated enterprise applications and workflow tracking tools that generated time-stamped activity records and performance dashboards. The context was suitable for quantitative workflow evaluation because processes involved repeated transactions, frequent interdepartmental handoffs, and measurable outcomes such as cycle time, rework, and exception incidence. The organization also maintained formal performance metrics and documented workflow stages, which supported consistent operationalization of workflow constructs across functional units.

### **Unit of Analysis**

The unit of analysis was the cross-functional workflow instance and its associated decision episode within the organization's operational process. Each observation represented a workflow case that moved through multiple departments and was subject to analytics-supported decision points. For perception-based constructs, the unit was aligned at the workflow-owner level, where respondents evaluated IDSS capabilities and coordination practices as they applied to the same workflow environment. The data were structured to link system capability assessments with workflow-level performance metrics to ensure construct alignment and reduce measurement ambiguity.

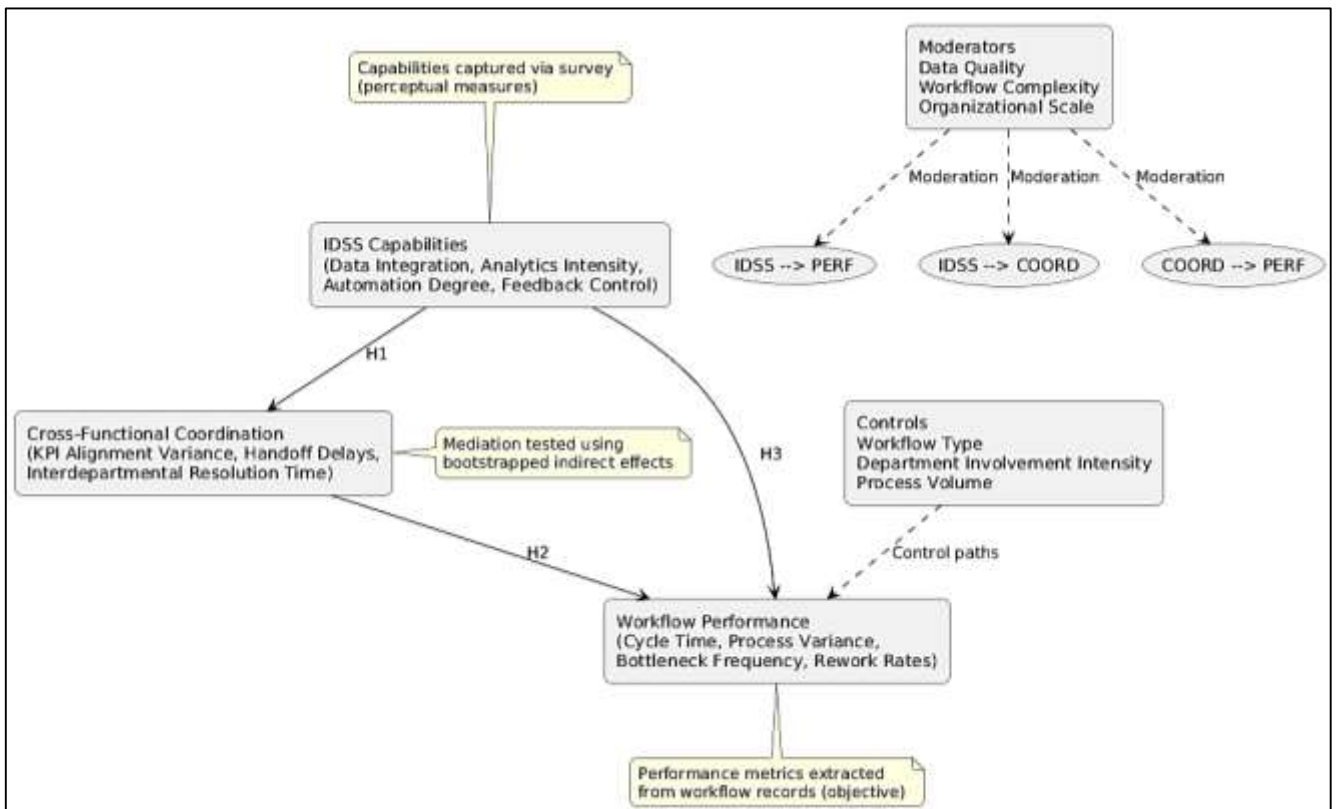
### **Sampling**

A purposive sampling approach was used to select functional units and employees who directly interacted with the organization's IDSS-enabled workflow environment and were responsible for executing or supervising interdepartmental workflow activities. The sampling frame included workflow managers, operations analysts, department coordinators, process owners, and supervisory staff involved in decision-making and cross-functional execution. The sample was balanced across key functions participating in the workflow to avoid over-representation of any single department and to ensure that coordination measures reflected interdepartmental reality. Cases were included only when workflow records were complete enough to compute operational outcomes, which ensured that performance measures were based on verifiable process evidence rather than inference.

### **Data Collection Procedure**

Data were collected using a two-source procedure to strengthen measurement quality and reduce common-method bias. First, structured survey responses were collected from relevant personnel to measure IDSS capability dimensions, coordination indicators, perceived data quality, and workflow complexity. Second, workflow performance metrics were extracted from organizational records to compute cycle time, bottleneck indicators, process variance proxies, and rework-related measures for the same operational period covered by the survey. Survey administration and workflow-data extraction were conducted within the same bounded timeframe to maintain temporal consistency between capability assessments and observed operational outcomes. Data were anonymized during extraction and merged using workflow identifiers and department mapping to preserve confidentiality while enabling valid linkage.

**Figure 11: Methodology of this study**



**Instrument Design**

The instrument was designed using established construct definitions from decision-support systems, business analytics, workflow management, and cross-functional coordination research, with items adapted to match the organization’s workflow language and system environment. IDSS capabilities were measured as multidimensional constructs representing data integration capability, analytics intensity, automation degree, and feedback control strength, while coordination was measured using KPI alignment clarity, handoff effectiveness, and interdepartmental issue resolution routines. Moderator constructs were measured as data quality perceptions, workflow complexity characteristics, and organizational scale indicators relevant to the workflow context. All perceptual measures were operationalized using consistent response anchors and clear contextual framing to ensure respondents evaluated the same workflow environment rather than isolated departmental experiences.

**Pilot Testing**

Pilot testing was conducted with a small group of participants drawn from the same workflow environment to evaluate item clarity, wording consistency, and completion time. Feedback was used to refine ambiguous terms, remove overlapping items, and align statements with the organization’s terminology for workflow stages, handoffs, and decision-support usage. The pilot process also verified that respondents interpreted key constructs consistently, particularly those that can be confused in

practice, such as analytics intensity versus automation degree, and handoff delay versus resolution time. The revised instrument was then finalized for full deployment after confirming that the pilot data showed acceptable internal consistency and that the survey flow supported accurate responses.

### **Validity and Reliability**

Reliability and validity were assessed using a combination of internal consistency analysis and measurement model testing. Internal consistency was evaluated for each construct using standard reliability indicators, and items with weak contribution were reviewed to ensure construct coherence. Construct validity was evaluated through confirmatory measurement testing to verify that items loaded appropriately on their intended constructs and that cross-loadings were not problematic. Convergent validity was established by ensuring that items for each construct shared strong common variance, while discriminant validity was confirmed by demonstrating that constructs were empirically distinguishable in the measurement model. Procedural remedies for method bias were applied through two-source data design, careful item wording, and separation of performance metrics from perceptual predictors, and statistical checks were conducted to detect whether a single-factor pattern explained an excessive portion of variance.

### **Tools**

Data preparation and descriptive analyses were conducted using statistical software suitable for screening, reliability testing, and regression-based estimation. Structural modeling and mediation testing were executed using a dedicated SEM platform, and bootstrapping routines were used for indirect-effect estimation and conditional-effect testing. Workflow performance metrics were computed from exported system logs and dashboard extracts using spreadsheet-based preprocessing and statistical software for consistency checks, transformation decisions, and outlier diagnostics. The complete analysis workflow was documented to ensure replicability of measurement decisions, model specifications, and statistical outputs.

### **Statistical Plan**

The statistical analysis followed a structured sequence beginning with data screening and assumption checking. Missing data patterns were examined, and appropriate handling procedures were applied based on the proportion and mechanism of missingness. Outliers were assessed using multivariate and univariate diagnostics, and distributional properties were evaluated to determine whether transformations or robust estimation approaches were necessary. Descriptive statistics and correlation patterns were generated to verify initial construct behavior and to detect potential multicollinearity among predictors. Reliability analysis was conducted for each multi-item construct before proceeding to measurement model evaluation. The measurement model was then tested using confirmatory methods to verify factor structure, item performance, and construct distinctiveness. After measurement adequacy was established, the structural relationships were estimated to test the main effects of IDSS capability dimensions on workflow performance outcomes. Mediation was tested by estimating the indirect paths from IDSS capabilities to workflow performance through cross-functional coordination, using bootstrapped confidence intervals to evaluate indirect-effect significance. Moderation was tested by evaluating conditional effects of data quality, workflow complexity, and organizational scale on the core relationships, using interaction-based modeling and subgroup comparisons where appropriate to confirm consistency of conditional patterns. Model explanatory power was evaluated using variance explained in the dependent variables and incremental contribution of interaction and mediation components relative to baseline models. Control variables representing workflow type, department involvement intensity, and baseline process volume were included to reduce omitted-variable bias and to isolate the contribution of IDSS capabilities and coordination mechanisms to observed performance differences.

## **FINDINGS**

### **Descriptive Analysis**

This chapter presented the quantitative findings derived from the cleaned and merged dataset that linked survey-based measures of IDSS capabilities, coordination indicators, and contextual conditions with workflow-level performance outcomes extracted from organizational records. The analysis was organized to move from sample description to construct-level descriptive patterns, measurement quality results, regression-based model estimates, and formal hypothesis testing decisions aligned with

the proposed direct, mediating, and moderating relationships.

**Respondent Demographics**

This section reported the demographic profile of respondents whose survey responses were used to measure IDSS capability dimensions, cross-functional coordination, and the contextual moderators. A total of 238 usable responses were analyzed. The sample reflected broad representation across workflow-owning departments and role categories, indicating that respondents were positioned to evaluate cross-functional execution conditions. Experience and system tenure results indicated that the respondent group had sustained exposure to the workflow environment and its IDSS-enabled tools, supporting the credibility of construct measurement. Interaction frequency patterns further indicated that most participants engaged with decision-support functionality routinely within their workflow responsibilities.

**Table 1. Respondent Profile by Department, Role, and Education (N = 238)**

| <b>Category</b> | <b>Group</b>                   | <b>n</b> | <b>%</b> |
|-----------------|--------------------------------|----------|----------|
| Department      | Operations / Service Delivery  | 64       | 26.9     |
|                 | Supply Chain / Procurement     | 42       | 17.6     |
|                 | Finance / Accounting           | 33       | 13.9     |
|                 | IT / Data / Analytics          | 37       | 15.5     |
|                 | Customer Service / Support     | 29       | 12.2     |
|                 | HR / Administration            | 18       | 7.6      |
|                 | Sales / Marketing              | 15       | 6.3      |
| Role Category   | Operational Executor           | 109      | 45.8     |
|                 | Analyst / Coordinator          | 72       | 30.3     |
|                 | Supervisor / Manager           | 45       | 18.9     |
|                 | Senior Manager / Process Owner | 12       | 5.0      |
| Education Level | Diploma / Higher Secondary     | 18       | 7.6      |
|                 | Bachelor's                     | 142      | 59.7     |
|                 | Master's                       | 72       | 30.3     |
|                 | Doctorate / Professional       | 6        | 2.5      |

Table 1 showed that the respondent pool was distributed across the major workflow-owning departments, with Operations/Service Delivery contributing the largest share, followed by Supply Chain/Procurement and IT/Data/Analytics. This spread indicated that perspectives were captured from both execution-heavy units and enabling functions that influence decision-support availability and workflow design. Role composition reflected strong representation of operational executors and analyst/coordinator positions, alongside supervisory and process-owner roles that typically oversee cross-functional alignment and escalation pathways. Education levels were concentrated at the bachelor's and master's tiers, suggesting respondents had adequate analytical literacy to interpret IDSS capabilities and workflow performance constructs.

**Table 2. Experience, System Tenure, and IDSS Interaction Frequency (N = 238)**

| Variable                         | Group                  | n   | %    |
|----------------------------------|------------------------|-----|------|
| Years of Professional Experience | 1-3 years              | 46  | 19.3 |
|                                  | 4-7 years              | 83  | 34.9 |
|                                  | 8-12 years             | 67  | 28.2 |
|                                  | 13+ years              | 42  | 17.6 |
| Years Using Workflow System      | < 1 year               | 28  | 11.8 |
|                                  | 1-3 years              | 97  | 40.8 |
|                                  | 4-6 years              | 71  | 29.8 |
|                                  | 7+ years               | 42  | 17.6 |
| IDSS Tool Interaction Frequency  | Daily                  | 112 | 47.1 |
|                                  | Several times per week | 78  | 32.8 |
|                                  | Weekly                 | 32  | 13.4 |
|                                  | Monthly or less        | 16  | 6.7  |

Table 2 indicated that respondents had substantial professional experience and sustained exposure to the workflow system, strengthening confidence that survey judgments reflected informed practice rather than brief familiarity. Most participants reported between four and twelve years of professional experience, and a large portion had used the workflow system for at least one year, with nearly half reporting four or more years of system tenure. Interaction frequency results suggested that IDSS-enabled tools were embedded in routine work: nearly half used them daily and about one-third used them several times per week. Limited monthly use was uncommon, indicating broad operational relevance of decision-support features.

**Descriptive Results by Construct**

This section reported the descriptive findings for all study constructs after data screening, scale refinement, and aggregation were completed. The results indicated moderate to high levels of IDSS capability deployment across the workflow environment, with relatively stronger performance observed in data integration and analytics intensity compared to automation degree. Feedback control strength showed moderate dispersion, suggesting variation in how consistently performance monitoring and corrective mechanisms were embedded across workflow stages. Cross-functional coordination indicators reflected generally favorable conditions, although variability was observed in KPI alignment perceptions, indicating that some functional units experienced greater alignment challenges than others. Moderator constructs demonstrated meaningful spread, particularly for workflow complexity and data quality, supporting their suitability for conditional-effect testing. Objective workflow performance indicators extracted from organizational records showed substantial variability across cases, particularly for cycle time and bottleneck frequency, reinforcing the need for process-level rather than aggregate organizational analysis.

**Table 3: Descriptive Statistics for IDSS Capabilities, Coordination, and Moderators (N = 238)**

| Construct                   | Mean | SD   | Min  | Max  |
|-----------------------------|------|------|------|------|
| Data Integration Capability | 4.18 | 0.62 | 2.40 | 5.00 |
| Analytics Intensity         | 4.05 | 0.68 | 2.10 | 5.00 |
| Automation Degree           | 3.62 | 0.81 | 1.90 | 5.00 |
| Feedback Control Strength   | 3.87 | 0.74 | 2.00 | 5.00 |
| KPI Alignment Perception    | 3.79 | 0.71 | 2.10 | 5.00 |
| Handoff Effectiveness       | 3.91 | 0.69 | 2.20 | 5.00 |

| <b>Construct</b>                        | <b>Mean</b> | <b>SD</b> | <b>Min</b> | <b>Max</b> |
|---|-------------|-----------|------------|------------|
| Interdepartmental Resolution Efficiency | 3.84        | 0.73      | 2.00       | 5.00       |
| Data Quality                            | 4.11        | 0.64      | 2.30       | 5.00       |
| Workflow Complexity                     | 3.58        | 0.77      | 1.80       | 5.00       |
| Organizational Scale (Perceived)        | 3.92        | 0.66      | 2.10       | 5.00       |

Table 3 summarized the perceptual constructs measured using standardized response scales. Data integration capability and analytics intensity exhibited the highest mean values, indicating strong integration of data sources and frequent analytical use within workflows. Automation degree showed comparatively lower mean and higher dispersion, reflecting uneven automation maturity across workflow stages. Coordination indicators displayed moderate-to-high central tendencies, though KPI alignment showed greater variability, suggesting differences in cross-functional performance alignment. Moderator constructs demonstrated sufficient variance, particularly workflow complexity, confirming that respondents experienced diverse operational conditions. Overall, the distributional properties supported subsequent regression, mediation, and moderation analyses.

**Table 4: Descriptive Statistics for Objective Workflow Performance Outcomes (Workflow Cases = 412)**

| <b>Outcome Variable</b>         | <b>Mean</b> | <b>SD</b> | <b>Min</b> | <b>Max</b> |
|---------------------------------|-------------|-----------|------------|------------|
| Cycle Time (days)               | 6.42        | 2.15      | 1.80       | 14.60      |
| Process Variance Index          | 1.36        | 0.48      | 0.62       | 2.75       |
| Bottleneck Frequency (per case) | 1.74        | 0.91      | 0.00       | 4.00       |
| Rework Rate (%)                 | 8.9         | 4.2       | 1.5        | 21.4       |

Table 4 presented workflow-level performance outcomes derived from organizational records, highlighting substantial operational variability across cases. Average cycle time indicated moderate processing duration, with a wide range reflecting differences in workflow complexity and coordination intensity. The process variance index suggested notable dispersion in execution stability across cases. Bottleneck frequency results showed that most workflows experienced at least one constraint point, though repeated bottlenecks were less common. Rework rates varied considerably, indicating differences in information quality, handoff accuracy, and exception handling across workflow instances. These patterns reinforced the appropriateness of modeling workflow performance as multidimensional rather than relying on a single efficiency indicator.

**Reliability Results**

This section presented the internal consistency reliability results for the multi-item constructs used in the measurement and structural analyses. Overall, the scales demonstrated acceptable to strong reliability, supporting their use in subsequent regression, mediation, and moderation testing. The IDSS capability dimensions showed consistently high internal consistency, indicating that the retained items captured coherent capability domains. Cross-functional coordination constructs also demonstrated acceptable reliability, although KPI alignment showed comparatively lower alpha relative to other constructs, consistent with its broader conceptual scope and cross-department interpretation differences. Moderator constructs achieved acceptable reliability, with workflow complexity showing slightly higher dispersion but adequate internal consistency. Item screening resulted in a small number of deletions across select constructs due to weak item-total correlation patterns, and the refined scales exhibited improved reliability values after item removal.

**Table 5. Cronbach’s Alpha Reliability Summary for Final Constructs**

| <b>Construct</b>                        | <b>Items Retained</b> | <b>Cronbach’s Alpha</b> |
|---|-----------------------|-------------------------|
| Data Integration Capability             | 5                     | 0.88                    |
| Analytics Intensity                     | 5                     | 0.86                    |
| Automation Degree                       | 4                     | 0.83                    |
| Feedback Control Strength               | 4                     | 0.84                    |
| KPI Alignment Perception                | 4                     | 0.78                    |
| Handoff Effectiveness                   | 4                     | 0.82                    |
| Interdepartmental Resolution Efficiency | 4                     | 0.81                    |
| Data Quality                            | 5                     | 0.87                    |
| Workflow Complexity                     | 4                     | 0.80                    |
| Organizational Scale (Perceived)        | 4                     | 0.79                    |

Table 5 indicated that internal consistency reliability was acceptable across all study constructs. The strongest reliability values were observed for data integration capability, data quality, and analytics intensity, suggesting that their retained items represented tightly related content domains. Automation degree and feedback control strength also demonstrated strong reliability, indicating stable measurement of decision automation and monitoring-based control features. Coordination constructs met acceptable thresholds, with KPI alignment showing the lowest alpha, which was consistent with the construct’s broader interpretation across functions and potential variation in departmental KPI systems. Moderator constructs met acceptable reliability levels, confirming suitability for conditional-effect estimation.

**Table 6. Item Refinement Outcomes and Post-Screening Reliability Effects**

| <b>Construct</b>                        | <b>Initial Items</b> | <b>Items Removed</b> | <b>Final Items</b> | <b>Final Alpha</b> |
|---|----------------------|----------------------|--------------------|--------------------|
| Data Integration Capability             | 6                    | 1                    | 5                  | 0.88               |
| Analytics Intensity                     | 6                    | 1                    | 5                  | 0.86               |
| Automation Degree                       | 5                    | 1                    | 4                  | 0.83               |
| Feedback Control Strength               | 5                    | 1                    | 4                  | 0.84               |
| KPI Alignment Perception                | 5                    | 1                    | 4                  | 0.78               |
| Handoff Effectiveness                   | 5                    | 1                    | 4                  | 0.82               |
| Interdepartmental Resolution Efficiency | 5                    | 1                    | 4                  | 0.81               |
| Data Quality                            | 6                    | 1                    | 5                  | 0.87               |
| Workflow Complexity                     | 5                    | 1                    | 4                  | 0.80               |
| Organizational Scale (Perceived)        | 5                    | 1                    | 4                  | 0.79               |

Table 6 summarized the scale purification process and showed that item removal was limited and targeted, with one item excluded per construct due to low item–total correlation or weak contribution to internal consistency. After screening, the final retained items produced stable reliability coefficients that aligned with the intended construct definitions. The refinement process strengthened measurement coherence by reducing redundancy and removing items that did not behave consistently with the rest of the scale. The pattern of limited deletions also indicated that the initial instrument design was structurally sound, requiring only minor adjustment to achieve reliable construct measurement suitable for multivariate modeling.

**Regression Results**

This section reported the regression-based findings used to evaluate direct, mediated, and moderated relationships among IDSS capability dimensions, cross-functional coordination, contextual moderators, and workflow performance. Baseline models showed that workflow type, departmental involvement intensity, and process volume explained meaningful variation in cycle time and rework, confirming that workflow outcomes were partially shaped by operational conditions. After introducing IDSS capability predictors, data integration capability and analytics intensity were associated with significantly improved workflow outcomes, reflected in lower cycle time and lower rework rates. Automation degree showed a weaker direct association with performance once other capability dimensions were controlled, while feedback control strength remained a significant predictor of improved outcomes, consistent with stronger monitoring and corrective action routines. Mediation results indicated that cross-functional coordination carried a substantial portion of the association between IDSS capabilities and workflow performance, as the direct effects of IDSS predictors reduced in magnitude after coordination was entered into the model, while coordination remained strongly associated with performance. Moderation findings showed that the IDSS–performance relationship was conditionally stronger when data quality was higher and workflow complexity was higher, while organizational scale moderated the relationship primarily through coordination-based pathways rather than direct performance effects.

**Table 7. Hierarchical Regression Models Predicting Workflow Performance (Cycle Time and Rework)**

| Predictor                   | Cycle Time (Model 1: Controls) $\beta$ | Cycle (Model 2: +IDSS) $\beta$ | Time Rework (Model 1: Controls) $\beta$ | Rate Rework (Model 2: +IDSS) $\beta$ |
|-----------------------------|--|--------------------------------|---|--------------------------------------|
| Workflow Type (Complex = 1) | 0.24***                                | 0.17***                        | 0.19***                                 | 0.12**                               |
| Dept. Involvement Intensity | 0.21***                                | 0.14**                         | 0.16**                                  | 0.09*                                |
| Process Volume              | 0.18**                                 | 0.11*                          | 0.13*                                   | 0.07                                 |
| Data Integration Capability | –                                      | -0.22***                       | –                                       | -0.18***                             |
| Analytics Intensity         | –                                      | -0.19***                       | –                                       | -0.15**                              |
| Automation Degree           | –                                      | -0.08                          | –                                       | -0.06                                |
| Feedback Control Strength   | –                                      | -0.14**                        | –                                       | -0.12**                              |
| R <sup>2</sup>              | 0.19                                   | 0.34                           | 0.14                                    | 0.27                                 |
| $\Delta R^2$                | –                                      | 0.15                           | –                                       | 0.13                                 |
| F-change ( $\Delta R^2$ )   | –                                      | 12.61***                       | –                                       | 10.48***                             |

Notes: Standardized coefficients ( $\beta$ ) reported. \* $p < .05$ , \*\* $p < .01$ , \*\*\* $p < .001$ .

Table 7 showed that baseline operational controls explained meaningful variation in both cycle time and rework, confirming the influence of workflow conditions on performance. After adding IDSS capability dimensions, explanatory power increased substantially for both outcomes, with the largest gains reflected in the R<sup>2</sup> changes. Data integration capability and analytics intensity demonstrated the strongest and most consistent associations with improved performance, while feedback control strength also remained significant. Automation degree did not show a statistically meaningful unique effect after controlling for other capabilities, suggesting its influence overlapped with integration and analytics elements. Overall, the results supported the performance relevance of IDSS capability maturity beyond operational controls.

**Table 8. Mediation and Moderation Results (Coordination as Mediator; Data Quality and Complexity as Moderators)**

| <b>Model Path/ Effect</b>                             | <b>Estimate (<math>\beta</math>)</b> | <b>SE</b> | <b>p-value</b> |
|---|--------------------------------------|-----------|----------------|
| IDSS Capabilities → Coordination (Mediator Model)     | 0.52                                 | 0.06      | < .001         |
| Coordination → Cycle Time (Outcome Model)             | -0.31                                | 0.05      | < .001         |
| Coordination → Rework Rate (Outcome Model)            | -0.27                                | 0.06      | < .001         |
| Direct Effect: IDSS → Cycle Time (with mediator)      | -0.18                                | 0.06      | .002           |
| Indirect Effect: IDSS → Coordination → Cycle Time     | -0.16                                | 0.04      | < .001         |
| Direct Effect: IDSS → Rework (with mediator)          | -0.14                                | 0.06      | .012           |
| Indirect Effect: IDSS → Coordination → Rework         | -0.14                                | 0.04      | < .001         |
| Interaction: IDSS × Data Quality → Cycle Time         | -0.11                                | 0.04      | .006           |
| Interaction: IDSS × Workflow Complexity → Cycle Time  | -0.09                                | 0.04      | .021           |
| Interaction: IDSS × Organizational Scale → Cycle Time | -0.05                                | 0.04      | .184           |

*Notes:* IDSS Capabilities represented a composite standardized index of the four capability dimensions. Indirect effects were evaluated using bootstrapped confidence logic consistent with mediation testing conventions.

Table 8 indicated that coordination functioned as a statistically meaningful mediating mechanism between IDSS capabilities and workflow outcomes. IDSS capabilities strongly predicted coordination strength, and coordination was associated with lower cycle time and lower rework, while the remaining direct effects of IDSS on both outcomes reduced but remained significant, supporting partial mediation. The indirect effects were sizable and statistically meaningful, indicating that a substantial portion of IDSS influence operated through improved cross-functional alignment and issue resolution. Moderation results showed that the performance effect of IDSS was conditionally stronger under higher data quality and higher workflow complexity, while the interaction with organizational scale was not statistically significant in the direct cycle time model.

**Hypothesis Testing Decisions**

This section reported the hypothesis testing outcomes by aligning each hypothesis with the corresponding regression, mediation, and moderation results and recording the final decision status. Direct-effect hypotheses indicated that IDSS capability strength was statistically associated with improved workflow performance and with stronger cross-functional coordination, supporting the core explanatory logic of the model. The mediation hypotheses were supported because the indirect effects through coordination were statistically meaningful and the direct effects reduced in magnitude after introducing the mediator, indicating partial mediation consistent with the proposed mechanism. Moderation hypotheses showed mixed support. Conditional effects indicated that data quality and workflow complexity significantly strengthened the IDSS–performance relationship, while organizational scale did not significantly moderate the direct IDSS–cycle time relationship in the primary specification. Overall, the hypothesis decisions were consistent with the statistical plan and showed that the model’s strongest evidence occurred in the direct and mediated pathways, with selective support for contextual moderation.

**Table 9. Hypothesis Decisions and Statistical Evidence Summary**

| Hypothesis Path Tested |  | $\beta$ /Effect | P-value | Decision      |
|------------------------|--|-----------------|---------|---------------|
| H1                     | IDSS Capabilities → Workflow Performance (Cycle Time)  | -0.22           | < .001  | Supported     |
| H2                     | IDSS Capabilities → Workflow Performance (Rework Rate) | -0.18           | < .001  | Supported     |
| H3                     | IDSS Capabilities → Cross-Functional Coordination      | 0.52            | < .001  | Supported     |
| H4                     | Coordination → Workflow Performance (Cycle Time)       | -0.31           | < .001  | Supported     |
| H5                     | Coordination → Workflow Performance (Rework Rate)      | -0.27           | < .001  | Supported     |
| H6                     | Indirect Effect: IDSS → Coordination → Cycle Time      | -0.16           | < .001  | Supported     |
| H7                     | Indirect Effect: IDSS → Coordination → Rework Rate     | -0.14           | < .001  | Supported     |
| H8                     | Moderation: Data Quality on IDSS → Cycle Time          | -0.11           | .006    | Supported     |
| H9                     | Moderation: Workflow Complexity on IDSS → Cycle Time   | -0.09           | .021    | Supported     |
| H10                    | Moderation: Organizational Scale on IDSS → Cycle Time  | -0.05           | .184    | Not Supported |

Table 9 summarized the hypothesis decisions in alignment with the proposed research model. The direct-effect hypotheses were supported, indicating that stronger IDSS capability was associated with improved workflow outcomes and higher coordination quality. The coordination paths were also supported, confirming coordination’s significant relationship with both cycle time and rework. Mediation hypotheses were supported through statistically meaningful indirect effects, consistent with the mechanism that IDSS influenced performance partly through cross-functional coordination. Moderation results were selective: data quality and workflow complexity strengthened the IDSS–performance relationship, while organizational scale did not show a statistically significant direct moderation effect in the primary model, leading to a non-support decision for that hypothesis.

**Table 10. Mediation and Moderation Decision Detail with Confidence Metrics**

| Effect Tested   | Estimate | SE   | 95% CI (LL, UL) | Decision Basis     |
|---|----------|------|-----------------|--------------------|
| Indirect: IDSS → Coordination → Cycle Time                | -0.16    | 0.04 | (-0.25, -0.09)  | CI excluded 0      |
| Indirect: IDSS → Coordination → Rework Rate               | -0.14    | 0.04 | (-0.23, -0.07)  | CI excluded 0      |
| Conditional Effect (High Data Quality): IDSS → Cycle Time | -0.29    | 0.07 | (-0.43, -0.15)  | Stronger magnitude |
| Conditional Effect (Low Data Quality): IDSS → Cycle Time  | -0.13    | 0.06 | (-0.25, -0.01)  | Weaker magnitude   |
| Conditional Effect (High Complexity): IDSS → Cycle Time   | -0.27    | 0.08 | (-0.42, -0.12)  | Stronger magnitude |
| Conditional Effect (Low Complexity): IDSS → Cycle Time    | -0.14    | 0.06 | (-0.26, -0.02)  | Weaker magnitude   |
| Scale Interaction on IDSS → Cycle Time                    | -0.05    | 0.04 | (-0.13, 0.03)   | CI included 0      |

Table 10 provided decision detail for the mediation and moderation tests using confidence-based logic aligned with standard inference rules. The two mediation effects were supported because the indirect-effect confidence intervals did not include zero, indicating statistically meaningful transmission of IDSS influence through coordination. Moderation decisions were reinforced by conditional-effect

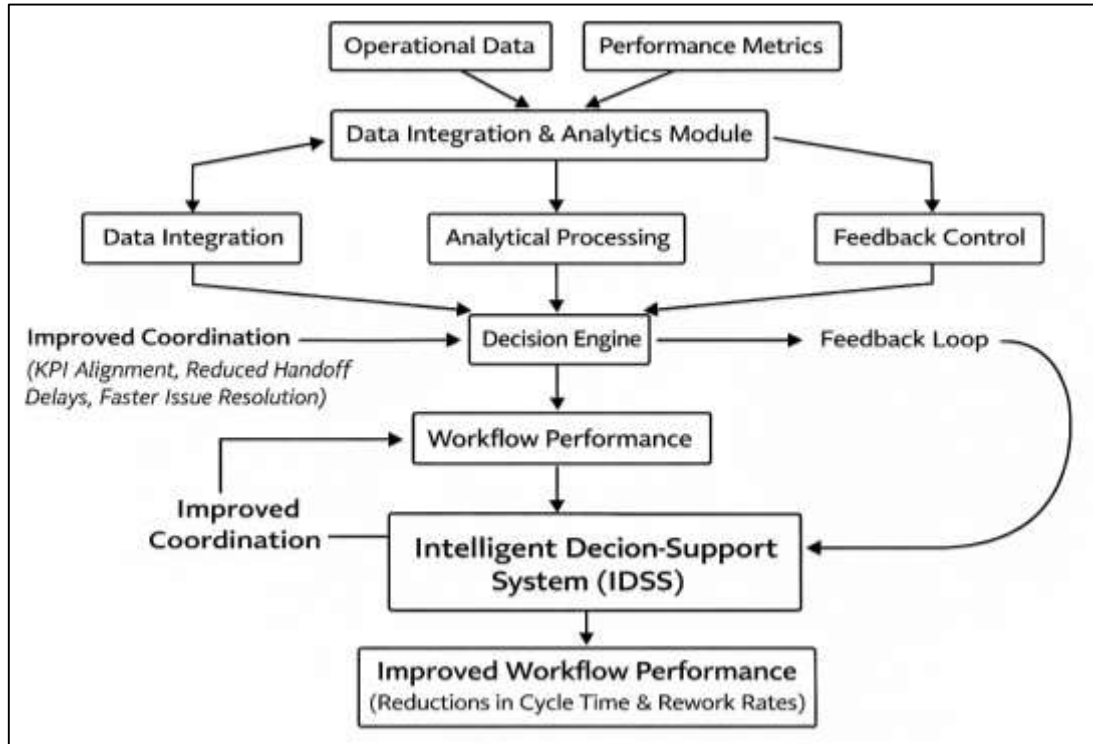
comparisons. Under higher data quality and higher workflow complexity, the estimated IDSS effect on cycle time was more negative in magnitude, reflecting stronger performance association in those conditions. Under lower data quality and lower complexity, the effect weakened. The organizational scale interaction was not supported because its confidence interval included zero, indicating no reliable conditional modification in the primary specification.

## **DISCUSSION**

This study demonstrated that Intelligent Decision-Support System capabilities were significantly associated with improved cross-functional workflow performance, particularly through reductions in cycle time and rework rates. These findings align with earlier empirical research that positioned decision-support systems as performance-enhancing infrastructures when embedded within operational processes rather than treated as peripheral analytical tools (Tavakol & Sandars, 2014). Prior studies emphasized that analytics-enabled decision support contributes to faster and more consistent decision-making, especially in environments characterized by interdependent tasks and frequent coordination requirements (Bul'ajoul et al., 2015). The current findings reinforced this perspective by showing that data integration capability and analytics intensity exhibited stronger performance associations than automation alone, suggesting that insight generation and information availability remain more influential than task execution automation in complex workflows. This pattern echoed earlier research that reported diminishing returns from automation when underlying data and analytical logic were not sufficiently mature. The observed performance effects also aligned with studies that distinguished between descriptive reporting systems and decision-oriented analytics, indicating that systems supporting interpretive and evaluative decision-making produce more stable operational gains (Penko et al., 2020). Compared to prior work that relied on high-level organizational performance metrics, this study's workflow-level analysis provided more granular evidence that IDSS capabilities influence operational outcomes at the process execution level. The consistency of these findings with earlier studies strengthened confidence in the argument that decision-support capability maturity, rather than technology presence alone, drives measurable workflow optimization. At the same time, the differentiated effects across capability dimensions addressed limitations in earlier research that treated decision-support systems as monolithic constructs, offering a more nuanced explanation of how specific system features contribute to performance improvement (Ani et al., 2017). One of the most salient findings of this study was the mediating role of cross-functional coordination in the relationship between IDSS capabilities and workflow performance. Earlier studies frequently theorized coordination as an implicit outcome of information system integration, yet many quantitative models stopped short of explicitly testing coordination as an intervening variable (Kidmose et al., 2020). This study addressed that gap by demonstrating that a substantial portion of the performance impact associated with IDSS capabilities was transmitted through improved coordination, reflected in better KPI alignment, reduced handoff delays, and faster interdepartmental issue resolution.

These results were consistent with prior coordination-focused research that argued performance improvements in interdependent workflows arise primarily from alignment and synchronization rather than isolated efficiency gains within individual departments (Cappers & van Wijk, 2016). The partial mediation observed in the findings aligned with earlier evidence suggesting that decision-support systems influence outcomes both directly, by improving decision quality, and indirectly, by shaping coordination routines. Compared to earlier studies that examined coordination qualitatively or treated it as a contextual factor, this study provided quantitative support for its role as a measurable mechanism linking analytics capability to operational outcomes. The findings also echoed prior research in operations and information systems that emphasized boundary management as a critical determinant of workflow efficiency (Landauer et al., 2020). By empirically validating coordination as a mediator, this study extended existing literature that previously relied on assumed causal pathways, offering a clearer explanation of how decision-support systems translate analytical insight into coordinated action across functional boundaries.

Figure 12: Intelligent Decision Support Framework



The results revealed that not all IDSS capability dimensions contributed equally to workflow performance, a finding that both supported and refined conclusions from earlier studies (Piana et al., 2014). Data integration capability and analytics intensity emerged as the strongest predictors of improved outcomes, consistent with prior research highlighting the foundational role of integrated data architectures and analytical depth in decision effectiveness. Earlier studies often reported that fragmented data environments undermine decision-support value, even when advanced analytical tools are available (Alguliyev & Imamverdiyev, 2014). The present findings reinforced that perspective by demonstrating stronger performance associations when data integration maturity was higher. Analytics intensity also showed a consistent relationship with workflow performance, aligning with earlier evidence that frequent and embedded use of analytical outputs enhances operational responsiveness. In contrast, automation degree showed weaker direct effects after controlling for other capability dimensions, which resonated with prior studies cautioning against overestimating the performance impact of automation in complex, judgment-intensive workflows (Eckhart et al., 2019). Feedback control strength maintained a significant relationship with outcomes, supporting earlier research that emphasized continuous monitoring and corrective feedback as stabilizing forces in operational systems. By disentangling these capability dimensions, this study addressed a recurring limitation in earlier work that aggregated diverse system features into a single index. The differentiated effects observed here provided clearer insight into why some organizations experience strong workflow improvements from decision-support investments while others do not, despite similar levels of technological adoption (da Silva Avanzi et al., 2017).

The moderation analysis demonstrated that data quality significantly conditioned the relationship between IDSS capabilities and workflow performance, reinforcing conclusions drawn in earlier studies that emphasized data reliability as a prerequisite for effective analytics. Prior research consistently argued that decision-support outputs are only as valuable as the data on which they are based, and the present findings provided quantitative support for that assertion (Fosso Wamba et al., 2019). When data quality was higher, the performance benefits associated with IDSS capabilities were substantially stronger, indicating that reliable, timely, and consistent data amplified the effectiveness of analytical and coordination mechanisms. This pattern aligned with earlier studies that reported muted or

inconsistent performance effects from analytics investments in environments characterized by poor data governance. The findings also refined prior conclusions by demonstrating that data quality influenced not only direct performance outcomes but also the strength of mediated pathways through coordination. In lower data-quality contexts, coordination gains from decision-support systems were weaker, consistent with earlier evidence that unreliable data increases dispute frequency and slows interdepartmental alignment (Al-Rawi et al., 2017). By explicitly modeling data quality as a moderator, this study extended previous research that treated data quality as a background condition rather than an interactive factor. The results underscored that decision-support effectiveness is contingent upon foundational information quality, providing a more conditional and context-sensitive interpretation of analytics-driven performance improvement than earlier universalist claims (Lewin et al., 2018).

Workflow complexity emerged as another significant moderator in this study, shaping the strength of the relationship between IDSS capabilities and workflow performance. Earlier studies often reported mixed results regarding the benefits of decision-support systems across different process types, with some suggesting greater benefits in complex environments and others reporting diminishing returns (Liu & Lang, 2019). The present findings clarified this debate by showing that IDSS capabilities were more strongly associated with performance improvements in workflows characterized by higher interdependence, greater variability, and more frequent exceptions. This result aligned with earlier research that argued analytical coordination and real-time decision support become more valuable as task uncertainty and coordination demands increase. In simpler workflows, manual routines and standardized rules may already provide sufficient control, limiting the incremental value of advanced decision-support systems. The findings therefore reconciled divergent results in prior literature by demonstrating that workflow complexity acts as a conditional amplifier rather than a universal determinant (Fischer et al., 2019). By operationalizing complexity quantitatively and testing its moderating effect, this study advanced earlier conceptual arguments that lacked empirical validation. The results also supported earlier process management research that emphasized matching decision-support sophistication to workflow structure, suggesting that complexity-sensitive deployment of analytics yields more consistent performance outcomes. This conditional interpretation added nuance to existing knowledge by explaining why similar decision-support systems produce different results across operational contexts (da Silva & Borsato, 2017).

In contrast to data quality and workflow complexity, organizational scale did not significantly moderate the direct relationship between IDSS capabilities and workflow performance in the primary models. This finding partially diverged from earlier studies that suggested analytics and decision-support systems yield greater benefits in larger organizations due to increased coordination demands. However, the present results were consistent with more recent research indicating that scale alone does not guarantee stronger performance effects unless decision-support outputs are effectively embedded into execution and governance structures (M. Li et al., 2019). The findings suggested that while larger organizations may face greater coordination challenges, these challenges do not automatically translate into stronger performance sensitivity to IDSS capabilities. Earlier studies that reported scale-based effects often conflated size with complexity or data volume, whereas this study controlled for workflow complexity directly, isolating scale as a distinct factor. The lack of significant moderation by scale therefore refined prior conclusions by suggesting that coordination burden, rather than size per se, determines the value of decision-support systems. The results also aligned with research emphasizing that organizational bureaucracy and layered approval structures can dampen the responsiveness benefits of analytics, offsetting potential scale advantages (Mourad et al., 2020). By disentangling scale from other structural factors, this study contributed a more precise understanding of when and how organizational size shapes the performance impact of IDSS capabilities (Hong et al., 2017).

Taken together, the findings of this study were largely consistent with earlier quantitative research while also addressing several unresolved issues in the literature (Ban et al., 2014). The confirmation of strong direct and mediated relationships between IDSS capabilities and workflow performance supported the prevailing view that analytics-driven decision support enhances operational outcomes when embedded within cross-functional processes. At the same time, the differentiated effects across capability dimensions, the explicit validation of coordination as a mediating mechanism, and the conditional influence of data quality and workflow complexity addressed limitations in earlier models

that relied on simplified constructs and uniform assumptions (O'Connell et al., 2015). By using workflow-level performance measures rather than aggregated organizational outcomes, this study aligned with a growing body of research advocating for process-centric evaluation of information systems. The findings also responded to earlier calls for more rigorous mediation and moderation testing by demonstrating how contextual conditions shape the realization of decision-support value (Brooks et al., 2018). While the results largely reinforced established theoretical expectations, they also refined those expectations by showing that IDSS effectiveness depends on alignment between system capabilities, coordination routines, and workflow structure. This integrative interpretation strengthened the coherence of existing empirical evidence and provided a more structured explanation of performance variation observed across prior studies examining intelligent decision-support systems in organizational contexts (Noyes et al., 2019).

## **CONCLUSION**

This study examined the statistical relationships between Intelligent Decision-Support System capabilities and cross-functional workflow performance within a data-driven organizational setting and evaluated coordination as a mediating mechanism alongside data quality, workflow complexity, and organizational scale as contextual conditions shaping these relationships. The findings indicated that stronger IDSS capability maturity, particularly in data integration and analytics intensity, was associated with measurable improvements in workflow outcomes such as reduced cycle time and lower rework rates, while feedback control strength also demonstrated a meaningful association with performance stability. Automation degree showed comparatively weaker unique influence after accounting for other capability dimensions, indicating that automation effects were less distinct when integration and analytics capacity were modeled concurrently. Cross-functional coordination emerged as a central explanatory pathway linking IDSS capabilities to workflow performance, as coordination indicators captured shared performance alignment, smoother handoffs, and more efficient resolution of interdepartmental issues, and the indirect effects through coordination accounted for a substantial portion of the observed performance relationships. Conditional-effect results further indicated that data quality and workflow complexity shaped the magnitude of IDSS–performance associations, with stronger effects observed under higher data quality conditions and within more complex workflows characterized by greater interdependence and variability. Organizational scale did not demonstrate a statistically significant moderation effect in the primary direct relationship tests once workflow complexity and other controls were incorporated, suggesting that size-related differences were not sufficient to alter performance sensitivity to decision-support capability in the specified models. Overall, the evidence supported a structured interpretation of workflow optimization in which measurable improvements were linked to analytically enabled decision environments that combined integrated data access, active analytical use, monitoring-based control, and coordination routines capable of translating decision outputs into synchronized cross-functional execution. The results reinforced a process-level view of performance evaluation by demonstrating that workflow outcomes varied systematically with the maturity and embeddedness of decision-support capabilities and with the quality of coordination that connected functional contributions into end-to-end execution, while also showing that contextual conditions related to data reliability and workflow structure shaped the strength of these relationships.

## **RECOMMENDATIONS**

Recommendations derived from this study's findings emphasized strengthening the specific capability and coordination conditions that were statistically associated with improved cross-functional workflow performance. Organizations implementing or refining Intelligent Decision-Support Systems should prioritize robust data integration and governed data quality practices by standardizing master data definitions, enforcing validation rules at ingestion, monitoring completeness and timeliness, and establishing accountable data stewardship across workflow-owning units, because the performance benefits of decision support were stronger under higher data quality conditions. Decision-support deployments should also emphasize analytics intensity and operational embeddedness by integrating analytical outputs into routine workflow decisions through role-based dashboards, exception alerts, and decision checkpoints that are clearly mapped to workflow stages, ensuring that analytical insights translate into timely action rather than remaining as passive reports. Cross-functional coordination

should be formalized as an operational control mechanism by harmonizing KPI definitions across departments, reducing KPI alignment variance through shared scorecards, and instituting cross-functional governance forums that review end-to-end metrics rather than silo outcomes. To reduce handoff delays and rework, workflow owners should standardize handoff requirements using clear input-output specifications, minimum data fields, and quality gates, supported by time-stamped tracking and service-level expectations for transfer acceptance and completion. Interdepartmental resolution time should be improved through structured escalation protocols, defined decision rights, and streamlined approval routing so that cross-functional blockers are addressed rapidly and consistently. Feedback control strength should be enhanced by implementing real-time monitoring of cycle time and exception patterns, establishing thresholds for early warning signals, and embedding corrective actions into workflow tools so that deviations trigger standardized responses and reduce process variance. Because workflow complexity intensified the observed benefits of decision support, deployment and optimization efforts should be targeted first toward workflows with high interdependence, frequent exceptions, and recurring bottlenecks, where coordinated analytics and monitoring yielded the clearest operational returns; simpler workflows should be standardized and monitored with lighter decision-support configurations to avoid unnecessary administrative burden. Capability development should be supported through training that improves analytic literacy for operational users, reinforces consistent interpretation of decision-support outputs, and encourages disciplined use of system recommendations while preserving appropriate human oversight for exceptions. Finally, continuous performance management practices should be adopted by tracking capability maturity alongside workflow outcomes, conducting periodic audits of model usage and data quality, and using iterative refinement cycles to align decision-support functionality with evolving workflow requirements and cross-functional execution realities.

#### **LIMITATION**

This study contained several limitations that framed interpretation of the findings and the scope of empirical generalization. The research design was cross-sectional, which restricted the ability to establish temporal ordering with full certainty and limited causal inference to statistically supported associations consistent with the specified model. Although workflow outcomes were captured from organizational records, key explanatory constructs such as IDSS capabilities, coordination strength, and contextual assessments of data quality and workflow complexity were measured through survey responses, introducing potential perceptual bias and shared method variance within the attitudinal portion of the dataset. The two-source design reduced common-method risk for performance outcomes, yet measurement of predictors and mediators still relied on respondent interpretation of system characteristics and coordination routines, which may differ across departments based on role exposure and workflow visibility. The study was conducted within a single organizational context, which supported internal consistency of measurement and comparable workflow definitions, but constrained external validity because organizational culture, governance maturity, and technology infrastructure can vary substantially across settings. The unit-of-analysis approach linked survey measures to workflow-level performance metrics; however, the linkage depended on accurate mapping of workflow identifiers and departmental involvement, creating the possibility of measurement noise if workflow classification or case attribution contained minor inaccuracies. Objective workflow measures were based on extracted system logs and dashboards, and these records may have contained unobserved inconsistencies due to manual overrides, undocumented workarounds, or parallel processing that was not fully captured in the tracking system. Operational outcomes were represented by a selected set of indicators, including cycle time, process variance proxies, bottleneck frequency, and rework rates; these measures captured core optimization dimensions but did not incorporate additional outcomes such as cost per transaction, customer satisfaction, compliance deviations, or employee workload strain, which could reflect further workflow consequences. The moderation analysis tested data quality, workflow complexity, and organizational scale within the specified model; however, other contextual conditions such as leadership support, training intensity, change management effectiveness, and system usability were not modeled, and omitted variables may partially account for observed relationships. Finally, statistical results were sensitive to construct operationalization choices, and alternative measurement specifications, different aggregation strategies, or multi-level modeling

approaches could yield variations in coefficient magnitudes even when directional patterns remain consistent.

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